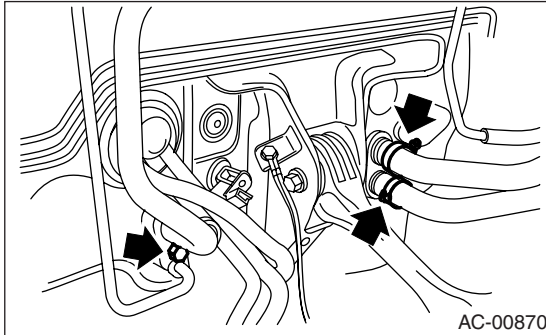


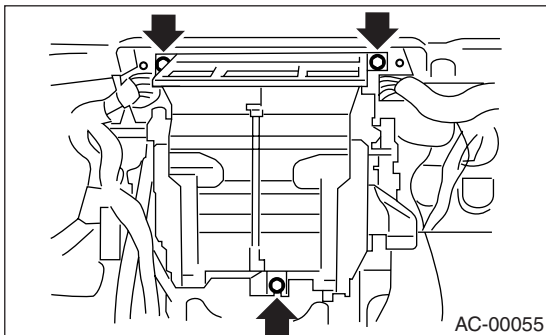
## 14.Heater Cooling Unit

### A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Using the refrigerant recovery system, discharge refrigerant. <Ref. to AC-20, OPERATION, Refrigerant Recovery Procedure.>
- 3) Drain LLC from the radiator.
- 4) Remove the bolt securing expansion valve and pipe in engine compartment. Release the heater hose clamps in engine compartment to remove the hoses.



- 5) Remove the instrument panel. <Ref. to EI-37, REMOVAL, Instrument Panel Assembly.>
- 6) Remove the support beam.
- 7) Remove the blower motor unit assembly. <Ref. to AC-26, REMOVAL, Blower Motor Unit Assembly.>
- 8) Disconnect the servo motor connectors.
- 9) Loosen the bolt and nuts to remove the heater and cooling unit.



### B: INSTALLATION

- 1) Install in the reverse order of removal.
- 2) Charge refrigerant. <Ref. to AC-21, OPERATION, Refrigerant Charging Procedure.>

#### **Tightening torque:**

**Refer to COMPONENT in General Description.** <Ref. to AC-5, HEATER COOLING UNIT, COMPONENT, General Description.>