POWER ASSISTED SYSTEM
(POWER STEERING)
## General Description

### A: SPECIFICATION

<table>
<thead>
<tr>
<th>Model</th>
<th>NON-TURBO</th>
<th>TURBO</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>RS, RS sport package, OUTBACK</td>
<td>WRX</td>
</tr>
</tbody>
</table>

#### Whole system

<table>
<thead>
<tr>
<th>Specification</th>
<th>Non-Turbo</th>
<th>Turbo</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum turning radius m (ft)</td>
<td>5.4 (17.7)</td>
<td>5.7 (18.7)</td>
</tr>
<tr>
<td>Steering angle (Inside-Outside)</td>
<td>34.5° — 30.3°</td>
<td>32.9° — 28.5°</td>
</tr>
<tr>
<td>Steering wheel diameter mm (in)</td>
<td>385 (15.16)</td>
<td>375 (14.76)</td>
</tr>
<tr>
<td>Overall gear ratio (Turns, lock to lock Gear box)</td>
<td>3.0</td>
<td>2.7</td>
</tr>
</tbody>
</table>

#### Gearbox

<table>
<thead>
<tr>
<th>Specification</th>
<th>Non-Turbo</th>
<th>Turbo</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Rack and pinion, Integral</td>
<td></td>
</tr>
<tr>
<td>Backlash</td>
<td>0 (Automatically adjustable)</td>
<td></td>
</tr>
<tr>
<td>Valve (Power steering system)</td>
<td>Rotary valve</td>
<td></td>
</tr>
</tbody>
</table>

#### Pump (Power steering system)

<table>
<thead>
<tr>
<th>Specification</th>
<th>Non-Turbo</th>
<th>Turbo</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Vane pump</td>
<td></td>
</tr>
<tr>
<td>Oil tank</td>
<td>Installed on body</td>
<td></td>
</tr>
<tr>
<td>Output cm³ (cu in)/rev.</td>
<td>7.8 (0.476)</td>
<td>7.2 (0.439)</td>
</tr>
<tr>
<td>Relief pressure kPa (kg/cm², psi)</td>
<td>6,767 — 7,453 (69 — 76, 981 — 1,081)</td>
<td>7,350 — 8,036 (75 — 82, 1,067 — 1,165)</td>
</tr>
<tr>
<td>Hydraulic fluid control</td>
<td>Dropping in response to increased engine revolutions</td>
<td></td>
</tr>
<tr>
<td>Hydraulic fluid θ (US qt, Imp qt)/min</td>
<td>1,000 rpm: 7 (7.4, 6.2)</td>
<td>7.5 (7.9, 6.6)</td>
</tr>
<tr>
<td>Range of revolution rpm</td>
<td>700 — 9,000</td>
<td></td>
</tr>
<tr>
<td>Revolving direction</td>
<td>Clockwise</td>
<td></td>
</tr>
</tbody>
</table>

#### Working fluid (Power steering system)

<table>
<thead>
<tr>
<th>Specification</th>
<th>Non-Turbo</th>
<th>Turbo</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>ATF DEXRON III</td>
<td></td>
</tr>
<tr>
<td>Capacity</td>
<td>Oil tank</td>
<td></td>
</tr>
<tr>
<td>θ (US qt, Imp qt)</td>
<td>0.3 (0.3, 0.3)</td>
<td></td>
</tr>
<tr>
<td>Total</td>
<td>0.7 (0.7, 0.6)</td>
<td></td>
</tr>
</tbody>
</table>
### General Description

**POWER ASSISTED SYSTEM (POWER STEERING)**

**Steering wheel**
- Free play: 17 (0.67) mm (in)

**Turning angle**
- **Inner wheel**
  - WRX, OUTBACK, RS, RS sport package: 34.5°±1.5°
  - STi: 32.9°±1.5°
- **Outer wheel**
  - WRX, OUTBACK, RS, RS sport package: 30.3°±1.5°
  - STi: 28.5°±1.5°

**Steering shaft**
- Clearance between steering wheel and column cover: 4.0 (0.16) mm (in)

**Steering gearbox (Power steering system)**
- Sliding resistance: 400 (41, 90) or less N (kgf, lb)
- Rack shaft play in radial direction:
  - Right-turn steering: 0.19 (0.0075) or less mm (in)
  - Left-turn steering:
    - Horizontal movement: 0.15 (0.0059) or less mm (in)
    - Vertical movement: 0.3 (0.012) or less mm (in)
- Input shaft play:
  - In radial direction: 0.18 (0.0071) or less mm (in)
  - In axial direction: 0.5 (0.020) or less mm (in)
- Turning resistance: Maximum allowable value: Less than 10.5 (1.1, 2.4) N (kgf, lb)
  - Difference between right and left sliding resistance: Less than 20%

**Oil pump (Power steering system)**
- Pulley shaft:
  - Radial play: 0.4 (0.016) or less mm (in)
  - Axial play: 0.9 (0.035) or less mm (in)
- Pulley:
  - Ditch deflection: 1.0 (0.039) or less mm (in)
  - Resistance to rotation: 9.22 (0.94, 2.07) or less N (kgf, lb)
- Regular pressure (Unloaded): 981 (10, 142) kPa (kg/cm², psi)
- At standstill with engine idling on a concrete road: 31.4 (3.2, 7.1) or less N (kgf, lb)
- At standstill with engine stalled on a concrete road: 294.2 (30, 66.2) or less N (kgf, lb)

**Recommended power steering fluid**
- **Manufacturer**
  - ATF DEXRON III
  - B.P.
  - CALTEX
  - CASTROL
  - MOBIL
  - SHELL
  - TEXACO

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**PS-3**
CAUTION:
This table lists various clearances that must be correctly adjusted to ensure the normal vehicle driving without interfering noise, or any other faults.

<table>
<thead>
<tr>
<th>Location</th>
<th>Minimum allowance</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1) Crossmember — Pipe</td>
<td>5 mm (0.20 in)</td>
</tr>
<tr>
<td>(2) DOJ — Shaft or joint</td>
<td>14 mm (0.55 in)</td>
</tr>
<tr>
<td>(3) DOJ — Valve housing</td>
<td>11 mm (0.43 in)</td>
</tr>
<tr>
<td>(4) Pipe — Pipe</td>
<td>2 mm (0.08 in)</td>
</tr>
<tr>
<td>(5) Stabilizer — Pipe</td>
<td>5 mm (0.20 in)</td>
</tr>
<tr>
<td>(6) Exhaust pipe — Pipe</td>
<td>11 mm (0.43 in)</td>
</tr>
<tr>
<td>(7) Exhaust pipe — Gearbox bolt</td>
<td>15 mm (0.59 in)</td>
</tr>
<tr>
<td>(8) Side frame — Hose A and B</td>
<td>10 mm (0.39 in)</td>
</tr>
<tr>
<td>(9) Cruise control pump — Hose A and B</td>
<td>15 mm (0.59 in)</td>
</tr>
<tr>
<td>(10) Pipe portion of hose A — Pipe portion of hose B</td>
<td>1.5 mm (0.059 in)</td>
</tr>
<tr>
<td>(11) AT cooling hose — Joint</td>
<td>20 mm (0.79 in)</td>
</tr>
</tbody>
</table>

![Diagram of a vehicle's power steering system](PS-00355)

PS-00355
B: COMPONENT

1. STEERING WHEEL AND COLUMN

(1) Bushing
(2) Steering shaft
(3) Steering roll connector
(4) Column cover
(5) Steering wheel
(6) Airbag module
(7) Steering wheel lower cover

**Tightening torque: Nm (kgf-m, ft-lb)**

- **T1:** 1.2 (0.12, 0.9)
- **T2:** 25 (2.5, 18.1)
- **T3:** 45 (4.6, 33.2)
2. POWER ASSISTED SYSTEM

• NON-TURBO MODEL
General Description

POWER ASSISTED SYSTEM (POWER STEERING)

(1) Eye bolt  (26) Seal ring  (51) Oil seal
(2) Pipe C  (27) Pinion and valve ASSY  (52) Piston ring
(3) Gasket  (28) Oil seal  (53) Rack
(4) Clip  (29) Back-up washer  (54) Rack bushing
(5) Pipe D  (30) Ball bearing  (55) Rack stopper
(6) Clamp E  (31) Snap ring  (56) Snap ring
(7) O-ring  (32) Lock nut  (57) Suction hose
(8) Cap  (33) Adjusting screw  (58) Hose
(9) Reservoir tank  (34) Spring
(10) Reservoir tank bracket  (35) Sleeve
(11) Pulley  (36) Adapter
(12) Oil pump  (37) Clamp
(13) Bracket  (38) Cotter pin
(14) Belt tension nut  (39) Castle nut
(15) Bushing  (40) Dust cover
(16) Belt cover  (41) Clip
(17) Pipe E  (42) Tie-rod end
(18) Pipe F  (43) Clip
(19) Clamp plate  (44) Boot
(20) Universal joint  (45) Band
(21) Dust seal  (46) Tie-rod
(22) Valve housing  (47) Lock washer
(23) Gasket  (48) Pipe B
(24) Oil seal  (49) Pipe A
(25) Ball bearing  (50) Steering body

Tightening torque: N m (kgf-m, ft-lb)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>T1</td>
<td>6 (0.6, 4.3)</td>
</tr>
<tr>
<td>T2</td>
<td>7.4 (0.75, 5.4)</td>
</tr>
<tr>
<td>T3</td>
<td>8 (0.8, 5.8)</td>
</tr>
<tr>
<td>T4</td>
<td>13 (1.3, 9.4)</td>
</tr>
<tr>
<td>T5</td>
<td>15 (1.5, 10.8)</td>
</tr>
<tr>
<td>T6</td>
<td>15.7 (1.6, 11.6)</td>
</tr>
<tr>
<td>T7</td>
<td>22 (2.2, 15.9)</td>
</tr>
<tr>
<td>T8</td>
<td>24 (2.4, 17.4)</td>
</tr>
<tr>
<td>T9</td>
<td>25 (2.5, 18.1)</td>
</tr>
<tr>
<td>T10</td>
<td>27 (2.75, 19.9)</td>
</tr>
<tr>
<td>T11</td>
<td>37.3 (3.8, 27.5)</td>
</tr>
<tr>
<td>T12</td>
<td>39 (4.0, 28.9)</td>
</tr>
<tr>
<td>T13</td>
<td>59 (6.0, 43.4)</td>
</tr>
<tr>
<td>T14</td>
<td>78 (8.0, 57.9)</td>
</tr>
<tr>
<td>T15</td>
<td>83 (8.5, 61.5)</td>
</tr>
</tbody>
</table>
General Description

POWER ASSISTED SYSTEM (POWER STEERING)

• TURBO MODEL AND STi MODEL
<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
<th>Code</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye bolt</td>
<td>(26) Clamp</td>
<td>(51) Seat pad</td>
<td></td>
</tr>
<tr>
<td>Pipe C</td>
<td>(27) Castle nut</td>
<td>(52) Suction hose</td>
<td></td>
</tr>
<tr>
<td>Gasket</td>
<td>(28) Cotter pin</td>
<td>(53) Return hose</td>
<td></td>
</tr>
<tr>
<td>Clip</td>
<td>(29) Dust seal</td>
<td>(54) Pipe G</td>
<td></td>
</tr>
<tr>
<td>Pipe D</td>
<td>(30) Clip</td>
<td>(55) Pipe H</td>
<td></td>
</tr>
<tr>
<td>Clamp E</td>
<td>(31) Tie-rod end</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O-ring</td>
<td>(32) Clip</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cap</td>
<td>(33) Boot</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reservoir tank</td>
<td>(34) Wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reservoir tank bracket</td>
<td>(35) Tie-rod</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pulley</td>
<td>(36) Holder</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil pump</td>
<td>(37) Bushing</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bracket</td>
<td>(38) Oil seal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Belt tension nut</td>
<td>(39) Oil seal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stiffener</td>
<td>(40) O-ring</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Belt cover</td>
<td>(41) Rack</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Universal joint</td>
<td>(42) Oil seal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dust cover</td>
<td>(43) Back-up washer</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Plug</td>
<td>(44) Steering body</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O-ring</td>
<td>(45) Pipe A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil seal</td>
<td>(46) Pipe B</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pinion</td>
<td>(47) Lock nut</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Seal ring</td>
<td>(48) Adjusting screw</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil seal</td>
<td>(49) Spring</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Adapter</td>
<td>(50) Sleeve</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Tightening torque: N m (kgf-m, ft-lb)**

- **T1**: 7.4 (0.75, 5.4)
- **T2**: 8 (0.8, 5.8)
- **T3**: 13 (1.3, 9.4)
- **T4**: 15 (1.5, 10.8)
- **T5**: 15.7 (1.6, 11.6)
- **T6**: 20 (2.0, 14.5)
- **T7**: 22 (2.2, 15.9)
- **T8**: 24 (2.4, 17.4)
- **T9**: 25 (2.5, 18.1)
- **T10**: 27 (2.75, 19.9)
- **T11**: 37.3 (3.8, 27.5)
- **T12**: 39 (4.0, 28.9)
- **T13**: 60 (6.1, 44.1)
- **T14**: 64 (6.5, 47.0)
- **T15**: 90 (9.0, 65.1)
- **T16**: 85 (8.6, 62.2)
3. OIL PUMP

- NON-TURBO MODEL

(1) Power steering oil pump ASSY
C: CAUTION

- Wear work clothing, including a cap, protective goggles, and protective shoes during operation.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Be careful not to burn your hands, because each part on the vehicle is hot after running.
- Use genuine power steering fluid, grease etc. or the equivalent. Do not mix steering fluid, grease etc. with that of another grade or from other manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or shop cloth between the part and the vise.

(1) Power steering oil pump ASSY
### General Description

**D: PREPARATION TOOL**

#### 1. SPECIAL TOOL

<table>
<thead>
<tr>
<th>ILLUSTRATION</th>
<th>TOOL NUMBER</th>
<th>DESCRIPTION</th>
<th>REMARKS</th>
</tr>
</thead>
</table>
|               | 925700000   | WRENCH       | • Used for removing and installing tie-rod.  
|               |             |              | • Apply this tool to rack.                  |
| ST-925700000  |             |              |         |
|               | 925710000   | PRESSURE GAUGE | Used for measuring oil pump pressure. |
| ST-925710000  |             |              |         |
|               | 926200000   | STAND        | Used when inspecting characteristic of gearbox assembly and disassembling it. |
| ST-926200000  |             |              |         |
|               | 34099AC010  | ADAPTER HOSE A | Used with PRESSURE GAUGE (925710000). |
| ST34099AC010  |             |              |         |
## General Description

### POWER ASSISTED SYSTEM (POWER STEERING)

<table>
<thead>
<tr>
<th>ILLUSTRATION</th>
<th>TOOL NUMBER</th>
<th>DESCRIPTION</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>34099AC020</td>
<td>ADAPTER HOSE B</td>
<td>Used with PRESSURE GAUGE (925711000).</td>
</tr>
<tr>
<td>ST34099AC020</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>926230000</td>
<td>SPANNER</td>
<td>For the lock nut when adjusting backlash of gear-box.</td>
</tr>
<tr>
<td>ST-926230000</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>34099PA100</td>
<td>SPANNER</td>
<td>Used for measuring the rotating resistance of gear-box assembly.</td>
</tr>
<tr>
<td>ST34099PA100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>34199AE040</td>
<td>OIL CHARGE GUIDE</td>
<td>Used for charging power steering fluid.</td>
</tr>
<tr>
<td>ST34199AE040</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
## General Description

**POWER ASSISTED SYSTEM (POWER STEERING)**

### 926420000 PLUG
When oil leaks from pinion side of gearbox assembly, remove pipe B from valve housing, attach this tool and check oil leaking points.

### 926370000 INSTALLER A
- Used for installing valve assembly into valve housing assembly.
- Used with STAND BASE (34099FA100).

### 34099FA100 STAND BASE
Used for assembling power steering gearbox.

### 926390001 COVER & REMOVER ASSY
Used for assembling rack assembly.
### General Description

**POWER ASSISTED SYSTEM (POWER STEERING)**

<table>
<thead>
<tr>
<th>ILLUSTRATION</th>
<th>TOOL NUMBER</th>
<th>DESCRIPTION</th>
<th>REMARKS</th>
</tr>
</thead>
</table>
| ST-926400000 | 926400000  | GUIDE       | • Right side of rack when installing rack bushing.  
• Used with GUIDE (927660000). |
| ST-927660000 | 927660000  | GUIDE       | • Right side of rack when installing rack bushing.  
• Used with GUIDE (926400000). |
| ST-927620000 | 927620000  | INSTALLER B | • Used for installing oil seal of valve housing.  
• Used with INSTALLER A (926360000). |
| ST-926360000 | 926360000  | INSTALLER A | • Used as a guide to install oil seal.  
• Used with INSTALLER B (927620000). |
### General Description

**POWER ASSISTED SYSTEM (POWER STEERING)**

<table>
<thead>
<tr>
<th>ILLUSTRATION</th>
<th>TOOL NUMBER</th>
<th>DESCRIPTION</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="ST34199AE050" alt="Image" /></td>
<td>34199AE050</td>
<td>OIL SEAL REMOVER</td>
<td>Used for removing oil seal.</td>
</tr>
<tr>
<td><img src="ST34099FA110" alt="Image" /></td>
<td>34099FA110</td>
<td>INSTALLER</td>
<td>Used for installing oil seal.</td>
</tr>
</tbody>
</table>
| ![Image](ST34099FA120) | 34099FA120 | INSTALLER AND REMOVER SEAL | • Used for installing valve housing oil seal.  
• Used with INSTALLER SEAL, (34099FA130)  
• Used for installing valve housing ball bearing.  
• Used for removing oil seal and ball bearing from valve housing. |
| ![Image](ST34099FA130) | 34099FA130 | INSTALLER SEAL | • Used for installing valve housing oil seal.  
• Used with INSTALLER AND REMOVER SEAL (34099FA120). |
### General Description

**POWER ASSISTED SYSTEM (POWER STEERING)**

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<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="ST-927640000.png" alt="Installer B" /></td>
<td>927640000</td>
<td>INSTALLER B</td>
<td>Used for ball bearing into housing.</td>
</tr>
<tr>
<td><img src="ST34099FA060.png" alt="Punch Holder" /></td>
<td>34099FA060</td>
<td>PUNCH HOLDER</td>
<td>• Used for caulking.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• For Turbo model and STi model.</td>
</tr>
<tr>
<td><img src="ST34099FA080.png" alt="Punch" /></td>
<td>34099FA080</td>
<td>PUNCH</td>
<td>• Used for removing caulking.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• For Turbo model and STi model.</td>
</tr>
<tr>
<td><img src="ST34199AE090.png" alt="Plug Wrench" /></td>
<td>34199AE090</td>
<td>PLUG WRENCH</td>
<td>• Used for removing plug.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• For Turbo model and STi model.</td>
</tr>
</tbody>
</table>
## General Description

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<thead>
<tr>
<th>ILLUSTRATION</th>
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<th>DESCRIPTION</th>
<th>REMARKS</th>
</tr>
</thead>
</table>
| ![ST34199AE100](image1.png) | 34199AE100 | PLUG OIL SEAL REMOVER | • Used for removing plug oil seal.  
• For Turbo model and STi model. |
| ![ST34199AE110](image2.png) | 34199AE110 | PLUG OIL SEAL INSTALLER | • Used for installing plug oil seal.  
• For Turbo model and STi model. |
| ![ST34199AE120](image3.png) | 34199AE120 | GEARBOX OIL SEAL REMOVER | • Used for removing gearbox oil seal.  
• For Turbo model and STi model. |
| ![ST34199AE130](image4.png) | 34199AE130 | GEARBOX OIL SEAL INSTALLER | • Used for installing gearbox oil seal.  
• For Turbo model and STi model. |
**General Description**

**POWER ASSISTED SYSTEM (POWER STEERING)**

<table>
<thead>
<tr>
<th>ILLUSTRATION</th>
<th>TOOL NUMBER</th>
<th>DESCRIPTION</th>
<th>REMARKS</th>
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</table>
| ST34199FE040  | 34199FE040  | INSTALLER A, B, C | - Used for installing oil seal into rack assembly.  
- For Turbo model and STi model. |
| ST34199FE010  | 34199FE010  | REMOVER | - Used for removing back-up ring and oil seal.  
- For Turbo model and STi model. |
| ST34199FE050  | 34199FE050  | GUIDE | - Used for installing rack and seal into housing assembly.  
- For Turbo model and STi model. |
| ST34199FE000  | 34199FE000  | INSTALLER & REMOVER | - Used for removing and installing rack oil seal (outer & inner).  
- For Turbo model and STi model. |
## General Description

### POWER ASSISTED SYSTEM (POWER STEERING)

### 2. GENERAL TOOL

<table>
<thead>
<tr>
<th>ILLUSTRATION</th>
<th>TOOL NUMBER</th>
<th>DESCRIPTION</th>
<th>REMARKS</th>
</tr>
</thead>
</table>
| ![Illustration of Installer](ST34199FE060) | 34199FE060 | INSTALLER | • Used for installing rack oil seal (outer).  
• For Turbo model and STi model. |
| ![Illustration of Base](ST34199FE020) | 34199FE020 | BASE | • Used for supporting housing assembly.  
• For Turbo model and STi model. |

### TOOL NAME

<table>
<thead>
<tr>
<th>TOOL NAME</th>
<th>REMARKS</th>
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<tbody>
<tr>
<td>Spring scale</td>
<td>Used for measuring tightening torque.</td>
</tr>
<tr>
<td>Snap ring pliers</td>
<td>Used for removing and installing snap ring.</td>
</tr>
<tr>
<td>Dial gauge</td>
<td>Used for measuring steering gearbox.</td>
</tr>
</tbody>
</table>
2. Steering Wheel

A: REMOVAL
1) Disconnect the ground cable from battery.
2) Set the tires to straight-ahead position.
3) Remove the airbag module. <Ref. to AB-12, REMOVAL, Driver’s Airbag Module.>

WARNING:
Always refer to “Airbag System” before performing airbag module service. <Ref. to AB-3, CAUTION, General Description.>

4) Make matching marks on the steering wheel and steering shaft.

5) Remove the steering wheel nut, and then draw out the steering wheel from shaft using steering puller.

B: INSTALLATION

WARNING:
Always refer to “Airbag System” before performing airbag module service. <Ref. to AB-3, CAUTION, General Description.>

1) Align the center of roll connector. <Ref. to AB-18, ADJUSTMENT, Roll Connector.>
2) Install in the reverse order of removal.

NOTE:
Align matching marks on the steering wheel and steering shaft.

Tightening torque:
\[ 45 \text{ Nm (4.6 kgf-m, 33.2 ft-lb)} \]

Column cover-to-steering wheel clearance:
\[ 2 — 4 \text{ mm (0.08 — 0.16 in)} \]

CAUTION:
Insert the roll connector guide pin into guide hole on lower end of surface of steering wheel to prevent damage.

C: INSPECTION

1) Check the steering wheel for deformation. If the deformation is excessive, replace steering wheel.
2) Check the splines on steering wheel for damage. If the damage is excessive, replace steering wheel.
3. Universal Joint

A: REMOVAL
1) Remove the steering wheel. <Ref. to PS-21, REMOVAL, Steering Wheel.>
2) Make matching mark on the universal joint.
3) Remove the universal joint bolts, and then remove the universal joint.

B: INSTALLATION
1) Align the cutout at serrated section of the column shaft and yoke, and then insert the universal joint into column shaft.
2) Align the matching marks, and then insert the universal joint to serrated section of gear box assembly.
3) Tighten the bolt.

Tightening torque:
24 N·m (2.4 kgf-m, 17.4 ft-lb)

CAUTION:
Excessively large tightening torque of the universal joint bolts may lead to heavy steering wheel operation.

Standard clearance between gearbox to DOJ:
Over 14 mm (0.55 in)

4) Align the center of roll connector. <Ref. to AB-18, ADJUSTMENT, Roll Connector.>
5) Install the steering wheel and airbag module. <Ref. to PS-21, INSTALLATION, Steering Wheel.>

WARNING:
Always refer to “Airbag System” before performing airbag module service. <Ref. to AB-3, CAUTION, General Description.>

C: INSPECTION
Check for wear, damage, or any other faults. If necessary, replace.

Service limit:
Universal joint play:
0 mm (0 in)

Maximum swing torque:
0.3 N (0.03 kgf, 0.07 lb)

Measurement of swing torque of universal joint is as shown in the figures.
Universal Joint
POWER ASSISTED SYSTEM (POWER STEERING)

Service limit:
Maximum load: 3.8 N (0.39 kgf, 0.86 lb) or less

Service limit:
Maximum load: 7.3 N (0.74 kgf, 1.64 lb) or less

(1) Yoke (gearbox side)

(1) Yoke (Steering column side)

Service limit:
Maximum load: 3.8 N (0.39 kgf, 0.86 lb) or less

Service limit:
Maximum load: 7.3 N (0.74 kgf, 1.64 lb) or less

(1) Yoke (gearbox side)

(1) Yoke (Steering column side)
4. Tilt Steering Column

A: REMOVAL

(1) Tilt steering column
(2) Universal joint

Tightening torque: N\textcdot}m (kgf-m, ft-lb)
\begin{align*}
T1: & \quad 24 (2.4, 17.4) \\
T2: & \quad 25 (2.5, 18.1)
\end{align*}
1) Set the vehicle on a lift.
2) Disconnect the ground cable from battery.
3) Remove the airbag module. <Ref. to AB-12, REMOVAL, Driver’s Airbag Module.>

**WARNING:**
Always refer to “Airbag System” before performing airbag module service. <Ref. to AB-3, CAUTION, General Description.>

4) Remove the steering wheel. <Ref. to PS-21, REMOVAL, Steering Wheel.>
5) Remove the universal joint. <Ref. to PS-22, REMOVAL, Universal Joint.>
6) Remove the trim panel under instrument panel.
7) Remove the steering column lower cover.
8) Remove all connectors from steering column.
9) Remove the two bolts under instrument panel securing steering column.

10) Pull out the steering shaft assembly from hole on toe board.

**CAUTION:**
- Be sure to remove the universal joint before removing the steering shaft assembly installing bolts when removing the steering shaft assembly or when lowering it for servicing of other parts.
- Do not loosen the tilt lever when the steering column is not secured to the vehicle.

**B: INSTALLATION**
1) Set the grommet to toe board.
2) Insert the end of steering shaft into toe board grommet.
3) With the tilt lever secured, tighten the steering shaft mounting bolts under instrument panel.

**Tightening torque:**
- 25 N·m (2.5 kgf-m, 18.1 ft-lb)

4) Connect all connectors under instrument panel.
5) Connect the airbag system connector at harness spool.

**NOTE:**
Make sure to apply double lock.
6) Install the lower column cover with tilt lever held in the lowered position.
7) Install the universal joint. <Ref. to PS-22, INSTALLATION, Universal Joint.>
8) Align center of roll connector. <Ref. to AB-18, ADJUSTMENT, Roll Connector.>
9) Install the steering wheel. <Ref. to PS-21, INSTALLATION, Steering Wheel.>

**CAUTION:**
Insert the roll connector guide pin into guide hole on lower end of surface of steering wheel to prevent damage.
10) Install the airbag module to steering wheel.

**WARNING:**
Always refer to “Airbag System” before performing the service operation. <Ref. to AB-3, CAUTION, General Description.>

**C: DISASSEMBLY**
Remove the two screws securing upper steering column covers, and two screws securing combination switch, and then remove the related parts.

**D: ASSEMBLY**
1) Insert the combination switch to upper column shaft, and then install the upper column cover. Then route the ignition key harness and combination switch harness between column cover mounting bosses.

**Tightening torque:**
- 1.2 N·m (0.12 kgf-m, 0.9 ft-lb)

**CAUTION:**
Do not overtighten the screw.
E: INSPECTION

1. BASIC INSPECTION

Measure overall length of the steering column. If not as specified, replace.

*Standard value:*

Overall length $L$

$818.7 \pm 1.5$ mm ($32.23 \pm 0.059$ in)

2. AIRBAG MODEL INSPECTION

**WARNING:**

For airbag inspection procedures, refer to “Airbag System”. <Ref. to AB-3, CAUTION, General Description.>
5. Steering Gearbox

A: REMOVAL

1) Set the vehicle on a lift.
2) Disconnect the ground cable from battery.
3) Loosen the front wheel nut.
4) Lift-up the vehicle, and then remove the front wheels.
5) Remove the under cover.
6) Remove the sub frame. <Ref. to FS-25, REMOVAL, Sub Frame.>
7) Remove the front exhaust pipe assembly. (Non-turbo model)
   <Ref. to EX(H4SO)-4, REMOVAL, Front Exhaust Pipe.>

**WARNING:**
Be careful, the exhaust pipe is hot.

8) Using a puller, remove the tie-rod end from knuckle arm after pulling off cotter pin and removing castle nut.

9) Remove the jack-up plate and front stabilizer.

10) Remove the one pipe joint at center of gearbox, and connect vinyl hose to pipe and joint. Discharge fluid by turning the steering wheel fully clockwise and counterclockwise. Discharge fluid similarly from the other pipe.

11) Remove the universal joint. <Ref. to PS-22, REMOVAL, Universal Joint.>

12) Disconnect the lower pipe C from gear box first, and upper pipe D second.

13) Remove the clamp bolts securing the gearbox to crossmember, and then remove the gearbox.
B: INSTALLATION
1) Insert the gearbox into crossmember, being careful not to damage the gearbox boot.
2) Tighten the gearbox to crossmember bracket via clamp with bolts to specified torque.

Tightening torque:
59 N⋅m (6.0 kgf-m, 43.4 ft-lb)

3) Connect the pipe D first to gear box, and pipe C second.

Tightening torque:
15 N⋅m (1.5 kgf-m, 10.8 ft-lb)

4) Install the universal joint. <Ref. to PS-22, INSTALLATION, Universal Joint.>
5) Connect the tie-rod end and knuckle arm, and tighten with castle nut.

Castle nut tightening torque:
27 N⋅m (2.75 kgf-m, 19.9 ft-lb)

CAUTION:
When connecting, do not hit the cap at bottom of tie-rod end with hammer.
6) After tightening the castle nut to specified torque, tighten it further within 60° until cotter pin hole is aligned with the slot in nut, and then bend the cotter pin to lock.

7) Install the front stabilizer to vehicle. <Ref. to FS-23, INSTALLATION, Front Stabilizer.>
8) Install the front exhaust pipe assembly.
9) Install the sub frame. <Ref. to FS-25, INSTALLATION, Sub Frame.>
10) Install the under cover. <Ref. to EI-23, INSTALLATION, Front Under Cover.>
11) Align the center of roll connector. <Ref. to AB-18, ADJUSTMENT, Roll Connector.>
12) Install the steering wheel. <Ref. to PS-21, INSTALLATION, Steering Wheel.>
13) Install the front wheels.
14) Tighten the wheel nuts to specified torque.

Tightening torque:
90 N⋅m (9.1 kgf-m, 65.8 ft-lb)

15) Connect the battery ground cable to battery.
16) Pour fluid into the oil tank, and bleed air. <Ref. to PS-68, Power Steering Fluid.>
17) Check for fluid leaks.
18) Install the jack-up plate.
19) Lower the vehicle.
20) Check the fluid level in oil tank.
21) After adjusting the toe-in and steering angle, tighten the lock nut on tie-rod end.

Tightening torque:
83 N⋅m (8.5 kgf-m, 61.5 ft-lb)
NOTE:
When adjusting the toe-in, hold boot as shown to prevent it from being rotated or twisted. If twisted, straighten it.

C: DISASSEMBLY

1. NON-TURBO MODEL

• RACK HOUSING ASSEMBLY

1) Disconnect the four pipes from gearbox.

NOTE:
Remove the pipes E and F as a single unit being fixed at clamp plate.

2) Secure the gearbox removed from vehicle in vice using ST.

ST 926200000 STAND

CAUTION:
Secure the gearbox in a vise using ST as shown. Do not attempt to secure it without this ST.

3) Remove the tie-rod end and lock nut from gearbox.

4) Remove the small clip from boot using pliers, and then move the boot to tie-rod end side.

5) Using a flat tip screwdriver, remove the band from boot.

6) Extend the rack approx. 40 mm (1.57 in) out. Unlock the lock washer on both side of tie-rod end using a flat tip screwdriver.

CAUTION:
Be careful not to scratch the rack surface as oil leaks may result.

7) Using the ST, loosen the lock nut.
8) Tighten the adjusting screw until it no longer tightens.

9) Using a wrench [32 mm (1.26 in) width across flats] or adjustable wrench, remove the tie-rod.

10) Loosen the adjusting screw, and then remove the spring and sleeve.
11) Remove the two bolts securing valve assembly.

12) Carefully draw out the input shaft, and then remove the valve assembly.

13) Using a sharp pointed pliers, rotate the rack stopper in direction of the arrow until end of the circlip comes out of stopper. Rotate the circlip in opposite direction and pull it out.

14) Pull the rack assembly from cylinder side, and draw out the rack bushing and rack stopper together with the rack assembly.

**CAUTION:**

Be careful not to contact the rack to inner wall of cylinder when drawing out. Any scratch on the cylinder inner wall will cause oil leakage.

15) Remove the rack bushing and rack stopper from rack assembly.
16) Remove the oil seal from rack.
17) Insert the ST from pinion housing side, and then remove the oil seal using a press.

ST 34199AE050 REMOVER

(1) Press
(2) Oil seal

• CONTROL VALVE ASSEMBLY
1) Disconnect the four pipes from gearbox.

NOTE:
Remove the pipes E and F as a single unit being fixed at clamp plate.

2) Secure the gearbox removed from the vehicle in vise using ST.

ST 926200000 STAND

CAUTION:
Secure the gearbox in a vise using ST as shown. Do not attempt to secure it without this ST.

3) Using the ST, loosen the lock nut.

ST 926230000 SPANNER

4) Tighten the adjusting screw until it no longer tightens.

5) Loosen the adjusting screw, and then remove the spring and sleeve.

6) Remove the two bolts securing valve assembly.

7) Carefully draw out the input shaft, and then remove the valve assembly.
8) Slide the dust cover out.

9) Using a press remove the pinion and valve assembly from valve housing.

10) Using the ST and press, remove the dust seal, oil seal and special bearing from valve housing.

ST 34099FA120 INSTALLER & REMOVER SEAL

**CAUTION:**
- Do not apply force to the end surface of valve housing.
- Do not reuse the oil seal after removal.

11) Remove the snap ring using snap ring pliers.

12) Press out the bearing together with the back up washer using pipe of I.D. 38.5 to 39.5 mm (1.516 to 1.555 in) and press.
13) Remove the oil seal.

2. TURBO MODEL

1) Secure the gearbox removed from vehicle in vise using the ST.
ST  926200000  STAND

CAUTION:
Secure the gearbox assembly in a vise using the ST as shown. Do not attempt to secure it without this ST.

2) Remove the tie-rod end and lock nut from gearbox.
3) Remove the clip on outside of boot using pliers, and then slide the boot to tie-rod end side.

4) Using flat tip screwdriver, remove the band from boot.

NOTE:
Check the boot for crack, damage or deterioration.

Replace the boot with a new one if necessary.

5) Using the ST, loosen lock nut.
ST  926230000  SPANNER

6) Tighten the adjusting screw until it no longer tightens.
7) Using a wrench (32 mm (1.26 in) width across flats) or adjustable wrench with cinching boot, remove the tie-rod.

8) Loosen the adjusting screw, and then remove the spring and sleeve.
9) Disconnect the pipes A and B from steering body and control valve housing.

10) Clean the dirt of input shaft. Remove the dust cover taking care not to scratch the housing or input shaft and allow foreign matter to enter gear box interior.

11) Align the ST pin to plug hole to install. Rotate the ST counterclockwise to remove plug.

12) Remove the valve assembly taking care not to scratch seal ring and valve housing inner surface.
13) Remove the holder using a wrench (36 mm (1.42 in) width across flats) or adjustable wrench.

14) Install the ST on valve side of rack and press outer side oil seal out taking care not to contact rack with steering body inner surface.

ST 34199FE000 INSTALLER & REMOVER

NOTE:
Block the pipe connection of steering body to prevent fluid from flowing out.

15) Insert the ST from valve side and press backup ring and oil seal out.

16) Using the ST1 and ST2, repair the cylinder's clinched sections.

ST1 34099FA080 PUNCH
ST2 34199FE020 BASE

(1) Rack piston
(2) Outer side oil seal

(1) Cylinder
17) If the cylinder edge is deformed in a convex shape, repair using an oil stone.

18) Remove the oil seal using ST and press from plug.
ST  34199AE100  PLUG OIL SEAL REMOVER
NOTE:
Do not apply force on the plug edge surface.

19) Set the ST on drawing dimension.
ST  34199AE120  GEARBOX OIL SEAL REMOVER

20) Set the stopper to gear box, and then insert the tip of ST to gear box.

21) By fixing the 2-surface width, press in by rotating the rod and attach to oil seal.
22) While fixing the 2-surface width, pull out the oil seal by rotating nut.

**CAUTION:**
Take care not to scratch the gear box inner surface.

---

**D: ASSEMBLY**

1. NON-TURBO MODEL
   • RACK HOUSING ASSEMBLY

**CAUTION:**
Use only genuine grease for the gearbox.

**Specified grease for gearbox:**
- VALIANT GREASE M2 (Part No. 003608001)

1) Apply power steering fluid to a new oil seal.
2) Install the oil seal in correct position as shown in the figure. Push the oil seal using a press until portion A of ST contacts face of B.

---

3) Fix the rack housing in vise using ST.
   ST 926200000 STAND

**NOTE:**
- When fixing the rack housing in vise, be sure to use this special tool. Do not fix rack housing in vise using pad such as aluminum plates, etc.
- When using the old rack housing, be sure to clean and remove rust before assembling. Check pinion housing bushing carefully.

4) Fit the ST over toothed portion of rack assembly, and check for binding or irregular insertion. If any deformation is noted on flats at the end of rack, shape by using file, and wash with cleaning fluid.

---

**NOTE:**
- When fixing the rack housing in vise, be sure to use this special tool. Do not fix rack housing in vise using pad such as aluminum plates, etc.
- When using the old rack housing, be sure to clean and remove rust before assembling. Check pinion housing bushing carefully.
5) Apply genuine grease to the teeth of thoroughly washed rack assembly, and then fit the ST over the toothed portion.

**CAUTION:**
- Be careful not to block the air passage with grease. Remove excessive grease.
- After fitting cover, check the air passage hole for clogging. If clogged, open by removing grease from the hole.

6) Before inserting the rack assembly, apply a coat of specified power steering fluid to the surfaces of ST and rack piston.

7) Insert the rack assembly into rack housing from cylinder side, and then remove the ST after it has passed completely through oil seal.

8) Fit the ST1 and ST2 over the end of rack, and then install a new rack bushing.

ST1 926400000 GUIDE
ST2 927660000 GUIDE

**CAUTION:**
- If burrs or nicks are found on this guide and rack shaft portion, remove by filing.
- Dip the rack bushing in specified power steering fluid before installing, and pay attention not to damage O-ring and oil seal.

9) Insert the rack stopper into the cylinder tube until internal groove (on cylinder side) is aligned with external groove (on rack stopper). Turn the rack stopper with ST so that the rack stopper hole is seen through cylinder slits.

10) Insert the rack stopper into the rack housing, and then wrap a new circlip using a sharp pointed pliers to secure the rack stopper in position.

**CAUTION:**
Be careful not to scratch the rack while winding circlip.

---

**NOTE:**
Rotate the wrench another 90 to 180° after end of circlip has been wrapped in.

11) Apply genuine grease to dust cover, and then install the dust cover to valve assembly.

12) Apply genuine grease to the pinion gear and bearing of valve assembly.

13) Install a new gasket on valve assembly. Insert the valve assembly into place while facing rack teeth toward pinion.
14) Tighten the bolts alternately to secure valve assembly.

**Tightening torque:**

\[ 25 \text{ N\cdotm (2.5 kgf-m, 18.1 ft-lb)} \]

**CAUTION:**
Be sure to alternately tighten the bolts.

15) Temporarily install the rack, and then operate it from lock to lock two or three times to make it fit in. Remove the grease blocking air vent hole.

**CAUTION:**
If operating the rack from lock to lock without installing tie-rod, it may damage the oil seal. Always install the tie-rods LH and RH.

16) Apply a coat of grease to the sliding surface of sleeve and seating surface of spring, and then insert sleeve into steering body. Charge the adjusting screw with grease, and then insert the spring into adjusting screw and install on steering body.

17) Tighten the adjusting screw to specified torque.

**Tightening torque:**

\[ 7.4 \text{ N\cdotm (0.75 kgf-m, 5.4 ft-lb)} \]

18) After tightening to the specified tightening torque, loosen it by 25°.

19) Remove the tie-rod.

20) Verify that play is within specified value. <Ref. to PS-51, SERVICE LIMIT, INSPECTION, Steering Gearbox.>

21) Loosen the adjusting screw, and then apply liquid gasket to at least 1/3 of the entire perimeter of adjusting screw thread.

**Liquid gasket:**

**THREE BOND 1141**

22) Tighten the adjusting screw to specified torque.

**Tightening torque:**

\[ 78 \text{ N\cdotm (8.0 kgf-m, 57.9 ft-lb)} \]

23) After tightening to the specified tightening torque, loosen it by 25°.

24) Install the lock nut. While holding the adjusting screw with a wrench, tighten lock nut using ST 926230000 SPANNER.

**Tightening torque (Lock nut):**

\[ 39 \text{ N\cdotm (4.0 kgf-m, 28.9 ft-lb)} \]

**NOTE:**
Hold the adjusting screw with a wrench to prevent it from turning while tightening lock nut.

25) Extend the rack approx. 40 mm (1.57 in) beyond side of steering body.

26) Install the tie-rod and a new lock washer into rack.

**Tightening torque:**

\[ 78 \text{ N\cdotm (8.0 kgf-m, 57.9 ft-lb)} \]

27) Bend the lock washer.
CAUTION: Be careful not to scratch the rack when bending lock washer.

28) Apply a coat of grease to the tie-rod groove, and then install the boot to housing.
NOTE: Make sure that the boot is installed without unusual inflation or deflation.

29) Install a new boot band. Using band clamp pliers, caulk the boot band until caulking part clearance is 2 mm (0.079 in) or less.

30) Fix the boot end with clip (small).

31) After installing, check the boot end is positioned into groove on tie-rod.
32) If the tie-rod end was removed, screw in the lock nut and tie-rod end to screwed portion of tie-rod, and then tighten the lock nut temporarily in a position as shown in the figure.
Installed tie-rod length $L$:
$15\text{ mm (0.59 in)}$

33) Inspect the gearbox as follows:
“A” Holding the tie-rod end, repeat lock to lock two or three times as quickly as possible.
“B” Holding the tie-rod end, turn it slowly at a radius one or two times as large as possible.
After all, make sure that the boot is installed in specified position without deflation.

34) Remove the gearbox from ST.
ST 926200000 STAND
35) Install the four pipes on gearbox.
   (1) Connect the pipe A and B to four pipe joints of gearbox.

   **Tightening torque:**
   $13\text{ N} \cdot \text{m (1.3 kgf-m, 9.4 ft-lb)}$

   (2) Connect the pipe E and F to gearbox.

   **Tightening torque:**
   - Pipe E: $15\text{ N} \cdot \text{m (1.5 kgf-m, 10.8 ft-lb)}$
   - Pipe F: $25\text{ N} \cdot \text{m (2.5 kgf-m, 18.1 ft-lb)}$

• **CONTROL VALVE ASSEMBLY**

   **Specified steering grease:**
   - VALIANT GREASE M2 (Part No. 003608001)

1) Clean all parts and tools before reassembling.

2) Apply a coat of specified power steering fluid to the inner wall of valve housing.

3) Attach the ST2 to ST1.
ST1 34099FA120 INSTALLER & REMOVER SEAL
ST2 34099FA130 INSTALLER SEAL

4) To avoid scratching the oil seal, apply a coat of grease to the contact surface of installer and oil seal.
5) Verify the oil seal direction.
Attach the oil seal to installer and position in valve housing before pressing into place.
6) Press the oil seal into place using a press.

7) Attach the bearing to ST, and then position in value housing. Using the ST and press, install the special bearing in valve housing.
8) Put vinyl tape around the pinion shaft splines to protect oil seal from damage.
9) Fit the pinion and valve assembly into valve housing.
10) Secure the valve assembly to ST1 and ST2.
    ST1 926370000 INSTALLER A
    ST2 34099FA100 STAND BASE
11) Apply specified power steering fluid to oil seal and ST3.
12) Install the ST3 to pinion, and then insert the oil seal. Press the oil seal using a press until ST4 contacts face end of valve housing.
    ST3 926360000 INSTALLER A
    ST4 927620000 INSTALLER B
13) Remove the ST3, and then fit the back-up washer.
14) Force-fit the ball bearing using ST3.
    ST1 926370000 INSTALLER A
    ST2 34099FA100 STAND BASE
    ST3 927640000 INSTALLER B
    NOTE: Be careful not to tilt the ball bearing during installation.
15) Install the snap ring using snap ring pliers.
    NOTE: Rotate the snap ring to check for proper installation.
16) Apply the specified grease to dust cover.
17) Install the dust cover on valve assembly.
18) Apply genuine grease to the pinion gear and bearing of valve assembly.
POWER ASSISTED SYSTEM (POWER STEERING)

Steering Gearbox

19) Install a new gasket on valve assembly. Insert the valve assembly into place while facing rack teeth toward pinion.

20) Tighten the bolts alternately to secure valve assembly.

**Tightening torque:**

- 25 N·m (2.5 kgf-m, 18.1 ft-lb)

**CAUTION:**

Be sure to alternately tighten the bolts.

21) Apply a coat of grease to the sliding surface of sleeve and seating surface of spring, and then insert sleeve into steering body. Charge the adjusting screw with grease, and then insert the spring into adjusting screw and install on steering body.

22) Tighten the adjusting screw to specified torque.

**Tightening torque:**

- 7.4 N·m (0.75 kgf-m, 5.4 ft-lb)

23) After tightening to the specified tightening torque, loosen it by 25°.

24) Verify that play is within specified value. <Ref. to PS-51, SERVICE LIMIT, INSPECTION, Steering Gearbox.>

25) Loosen the adjusting screw, and then apply liquid gasket to at least 1/3 of the entire perimeter of adjusting screw thread.

26) Tighten the adjusting screw to specified torque.

**Tightening torque:**

- 39 N·m (4.0 kgf-m, 28.9 ft-lb)

**NOTE:**

Hold the adjusting screw with a wrench to prevent it from turning while tightening lock nut.

29) Remove the gearbox from ST.

30) Install the four pipes on gearbox.

- (1) Connect the pipe A and B to the gearbox.
  - **Tightening torque:** 13 N·m (1.3 kgf-m, 9.4 ft-lb)
- (2) Connect the pipe E and F to gearbox.
  - **Pipe E:** 15 N·m (1.5 kgf-m, 10.8 ft-lb)
  - **Pipe F:** 25 N·m (2.5 kgf-m, 18.1 ft-lb)

2. TURBO MODEL AND STi MODEL

1) Apply a coat of grease to inside and outside of new oil seal.

**Specified steering grease:**

- VALIANT GREASE M2 (Part No. 003608001)

2) Verify the oil seal direction and installation position. Using the ST and press, press fit the oil seal to gear box.

---

Liquid gasket:

**THREE BOND 1141 (Part No. 004403006)**
3) Attach the steering body to ST as shown in the figure. Apply a coat of grease to needle bearing.

**CAUTION:**
Ensure the needle bearing is free from defects. If it is faulty, replace the steering body with a new one.

4) Using the ST·B and ST·C, attach the oil seal to ST·A.

**NOTE:**
Face the oil seal in direction shown in the figure.

5) Insert the ST·A with oil seal assembled, through gear side of rack. Remove the oil seal from ST·A near piston, and then remove the ST·A from rack.

6) Install the back-up washer from gear side of rack.

7) Equally apply a thin coat of grease to the rack, then install the oil seal.

**CAUTION:**
Be careful not to scratch the oil seal lips with piston’s inner ring section.
8) Apply a coat of grease to the grooves in rack, sliding surface of sleeve and sealing surface of piston. Install the ST on end of steering body cylinder. Then insert the rack into steering body from cylinder side.

ST 34199FE050 GUIDE

**CAUTION:**
Do not allow grease to block the air vent hole on rack.

![Diagram](PS-00079)

(1) Cylinder side of steering body  
(2) Air vent hole  
(3) Oil seal  
(4) Rack

9) Make the ST2 pass through rack, and then push in the rack and ST2 using a press until ST1 comes in contact with ST2 and the end of rack is aligned with end of ST2.

ST1 34199FE050 GUIDE  
ST2 34199FE060 INSTALLER

![Diagram](PS-00431)

(1) Outer side oil seal  
(2) Rack piston  
(3) Inner side oil seal

10) Install a new holder to cylinder side of steering body.

**Tightening torque:**
90 N·m (9.18 kgf-m, 66.4 ft-lb)

![Diagram](PS-00063)

11) Using the ST, clinch steering body cylinder at a point less than 3 mm (0.12 in) from holder.

**CAUTION:**
Be careful not to deform the holder.

ST 34099FA060 PUNCH HOLDER

(A) Holder  
(B) 3 mm (0.1 in)
12) Roll the vinyl tape on serration part of valve assembly, and then apply grease on the tape surface.

13) Apply a coat of grease on the gear teeth of valve assembly, and then attach the valve assembly taking care not to scratch oil seal and seal ring.

14) Apply grease on the oil seal circumference, and then press into the plug using ST and a press. Replace the plug circumference O-rings with new ones.

ST 34199AE110 PLUG OIL SEAL INSTALLER

CAUTION:
Pay attention to the oil seal direction, and attaching position.

15) Using the ST, install the plug.  
ST 34199AE090 PLUG WRENCH

_Tightening torque:_  
64 N·m (6.5 kgf-m, 47.0 ft-lb)_
16) Install the dust cover. Remove the vinyl tape.

17) Temporarily install the rack, and then operate it from lock to lock two or three times to make it fit in. Remove the grease blocking air vent hole.

**CAUTION:**
If operating the rack from lock to lock without installing tie-rod, it may damage the oil seal. Always install the tie-rods LH and RH.

18) Apply a coat of grease to the sliding surface of seat pad, sleeve and seating surface of spring, and then insert sleeve into steering body. Charge the adjusting screw with grease, and then insert the spring into adjusting screw and install on steering body.

19) Tighten the adjusting screw to specified torque.

**Tightening torque:**
7.4 N·m (0.75 kgf-m, 5.4 ft-lb)

20) After tightening to the specified tightening torque, loosen it by 37°.

21) Remove the tie-rod.

22) Verify that play is within specified value. <Ref. to PS-51, SERVICE LIMIT, INSPECTION, Steering Gearbox.>

23) Loosen the adjusting screw, and then apply liquid gasket to at least 1/3 of the entire perimeter of adjusting screw thread.

**Liquid gasket:**
THREE BOND 1141 (Part No. 004403006)

24) Tighten the adjusting screw.

**Tightening torque:**
9.8 N·m (1.0 kgf-m, 7.2 ft-lb)

25) After tightening to the specified tightening torque, loosen it.

26) Tighten the adjusting screw.

**Tightening torque:**
4.8 N·m (0.49 kgf-m, 3.5 ft-lb)

27) After tightening to the specified tightening torque, loosen it.

28) Tighten the adjusting screw.

**Tightening torque:**
4.8 N·m (0.49 kgf-m, 3.5 ft-lb)

29) After tightening to the specified tightening torque, loosen it by 37°.

30) Install the lock nut. While holding the adjusting screw with a wrench, tighten lock nut using ST 926230000 SPANNER.

**Tightening torque (Lock nut):**
39 N·m (4.0 kgf-m, 28.9 ft-lb)

**NOTE:**
Hold the adjusting screw with a wrench to prevent it from turning while tightening lock nut.

31) Install the tie-rod into rack.

**Tightening torque:**
90 N·m (9.0 kgf-m, 65.1 ft-lb)

**NOTE:**
Check the mating face of rack and tie-rod for foreign material, dirt, dust and etc. If required, clean the mating face.

32) Apply a coat of grease to the tie-rod groove, and then install the boot to housing.
NOTE: Make sure that the boot is installed without unusual inflation or deflation.

33) Caulk the boot so the space inside boot band caulking portion becomes 2 mm (0.08 in) or less.

NOTE: Use a new boot band.

34) Fix the boot end with clip (small).

35) After installing, check the boot end is positioned into groove on tie-rod.

36) If the tie-rod end was removed, screw in the lock nut and tie-rod end to screwed portion of tie-rod, and then tighten the lock nut temporarily in a position as shown in the figure.

**Installed tie-rod length L:**

**Sedan:**
25 mm (0.98 in)

**Wagon:**
15 mm (0.59 in)

37) Inspect the gearbox as follows:

“A” Holding the tie-rod end, repeat lock to lock two or three times as quickly as possible.

“B” Holding the tie-rod end, turn it slowly at a radius one or two times as large as possible.

After all, make sure that the boot is installed in specified position without deflation.
38) Remove the gearbox from ST.

ST  926200000  STAND

39) Install the four pipes on gearbox.

   (1) Connect the pipe A and B to gearbox.

   **Tightening torque:**
   
   **Housing side**
   
   20 N⋅m (2.0 kgf-m, 14.5 ft-lb)
   
   **Cylinder side**
   
   24 N⋅m (2.4 kgf-m, 17.4 ft-lb)

   (2) Connect the pipe G and H to gearbox.

   **Tightening torque:**
   
   15 N⋅m (1.5 kgf-m, 10.8 ft-lb)
**E: INSPECTION**

1. **BASIC INSPECTION**

1) Clean all disassembled parts, and check for wear, damage, or any other faults, then repair or replace as necessary.

2) When disassembling, check the inside of gearbox for water. If any water is found, carefully check the boot for damage, input shaft dust seal, adjusting screw and boot clips for poor sealing. If faulty, replace with new parts.

<table>
<thead>
<tr>
<th>No.</th>
<th>Parts</th>
<th>Inspection</th>
<th>Corrective action</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Input shaft</td>
<td>(1) Bend of input shaft&lt;br&gt;(2) Damage on serration</td>
<td>If the bend or damage is excessive, replace the entire gearbox.</td>
</tr>
<tr>
<td>2</td>
<td>Dust seal</td>
<td>(1) Crack or damage&lt;br&gt;(2) Wear</td>
<td>If the outer wall slips, the lip is worn out or damage is found, replace it with a new one.</td>
</tr>
</tbody>
</table>
| 3   | Rack and pinion| Poor mating of rack with pinion         | (1) Adjust the backlash properly. By measuring the turning torque of gearbox and sliding resistance of rack, check if rack and pinion engage uniformly and smoothly with each other. (Refer to “Service limit”.)
|     |                |                                         | (2) Keeping the rack pulled out all the way so that all teeth emerge, check teeth for damage. Even if abnormality is found in either (1) or (2), replace the entire gearbox. |
| 4   | Gearbox unit   | (1) Bend of rack shaft<br>(2) Bend of cylinder portion<br>(3) Crack or damage on cast iron portion<br>(4) Wear or damage on rack bushing<br>(5) Wear on input shaft bearing | Replace the gearbox with a new one. If the free play of rack shaft in radial direction is out of the specified range, replace the gearbox with a new one. (Refer to “Service limit”.)
|     |                |                                         | If the free plays of input shaft in radial and axial directions are out of the specified ranges, replace the gearbox with a new one. (Refer to “Service limit”.) |
| 5   | Boot           | Crack, damage or deterioration          | Replace.                                                                                                    |
| 6   | Tie-rod        | (1) Looseness of ball joint<br>(2) Bend of tie-rod | Replace.                                                                                                    |
| 7   | Tie-rod end    | Damage or deterioration on dust seal    | Replace.                                                                                                    |
| 8   | Adjusting screw spring | Deterioration                         | Replace.                                                                                                    |
| 9   | Boot clip      | Deterioration                          | Replace.                                                                                                    |
| 10  | Sleeve         | Damage                                 | Replace.                                                                                                    |
| 11  | Pipes          | (1) Damage to flared surface<br>(2) Damage to flare nut<br>(3) Damage to pipe                  | Replace.                                                                                                    |
2. SERVICE LIMIT
Make a measurement as follows. If it exceeds the specified service limit, adjust or replace.

NOTE:
When making a measurement, vise the gearbox by using ST. Never vise the gearbox by inserting aluminum plates, etc. between vise and gearbox.

ST 926200000 STAND

Sliding resistance of rack shaft:

Service limit
400 N (41 kgf, 90 lb) or less

3. RACK SHAFT PLAY IN RADIAL DIRECTION

Right-turn steering:

Service limit
0.19 mm (0.0075 in) or less

On condition
L: 5 mm (0.20 in)
P: 122.6 N (12.5 kgf, 27.6 lb)

Left-turn steering:

Service limit
Direction
0.3 mm (0.012 in) or less
Direction
0.15 mm (0.0059 in) or less
L: 5 mm (0.20 in)
P: 98 N (10 kgf, 22 lb)

4. INPUT SHAFT PLAY

In radial direction:

Service limit
0.18 mm (0.0071 in) or less

On condition
P: 98 N (10 kgf, 22 lb)

In axial direction:

Service limit
0.5 mm (0.020 in) or less

On condition
P: 20 — 49 N (2 — 5 kgf, 4 — 11 lb)
5. TURNING RESISTANCE OF GEARBOX

Using the ST, measure the gearbox turning resistance.

**ST 34099PA100 SPANNER**

**Service limit**

Maximum allowable resistance
10.5 N (1.1 kgf, 2.4 lb) or less

Difference between right and left turning resistance: Less than 20%

6. OIL LEAKING

1) Lift up the vehicle.
2) Even if the location of the leak can be easily found by observing the leaking condition, it is necessary to thoroughly remove the fluid from the suspected portion and turn the steering wheel from lock to lock about thirty to forty times with engine running, then make comparison of the suspected portion between immediately after and several hours after this operation.
3) Inspect leakage from “a”.

The oil seal is damaged. Replace the valve assembly with a new one.
4) Inspect leakage from “b”.
The torsion bar O-ring is damaged. Replace the valve assembly with a new one.
5) Inspect leakage from “c”.
The oil seal is damaged. Replace the valve assembly or oil seal with a new one.
6) Inspect leakage from “d”.
The pipe is damaged. Replace the faulty pipe or O-ring.
7) Inspect leakage from “g”.
The hose is damaged. Replace the hose with a new one.
8) If leak is other than a, b, c, d, or g, and if oil is leaking from the gearbox, move the right and left boots toward tie-rod end side, respectively, with the gearbox mounted to the vehicle, and remove fluid from the surrounding portions. Then, turn the steering wheel from lock to lock thirty to forty times with the engine running, then make comparison of the leaked portion immediately after and several hours after this operation.

   (1) Leakage from “e”
The cylinder seal is damaged. Replace the rack bushing with a new one.

   (2) Leakage from “f”
There are two possible causes. Take the following step first. Remove the pipe assembly B from the valve housing, and close the circuit with ST. ST 926420000 PLUG
Turn the steering wheel from lock to lock thirty to forty times with the engine running, then make comparison of the leaked portion between immediately after and several hours after this operation.
   • If leakage from “f” is noted again:
The oil seal of pinion and valve assembly is damaged. Replace the pinion and valve assembly with a new one. Or replace the oil seal and parts that are damaged during disassembly with new ones.
   • If oil stops leaking from “f”:
The oil seal of rack housing is damaged. Replace the oil seal and the parts that are damaged during disassembly with new ones.

F: ADJUSTMENT
1) Adjust the front toe. <Ref. to FS-11, FRONT WHEEL TOE-IN, INSPECTION, Wheel Alignment.>

   Standard of front toe:
   IN 3 — OUT 3 mm (IN 0.12 — OUT 0.12 in)

   (1) Lock nut

2) Adjust the steering angle of wheels.

3) If the steering wheel spokes are not horizontal when wheels are set in the straight ahead position, and error is more than 5° on the periphery of steering wheel, correctly re-install the steering wheel.

4) If the steering wheel spokes are not horizontal with vehicle set in the straight ahead position after this adjustment, correct it by turning the right and left tie-rods in opposite direction by same angle.

<table>
<thead>
<tr>
<th>Model</th>
<th>WRX, OUTBACK, RS, RS sport package</th>
<th>STi</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inner wheel</td>
<td>34.5°±1.5°</td>
<td>32.9°±1.5°</td>
</tr>
<tr>
<td>Outer wheel</td>
<td>30.3°±1.5°</td>
<td>28.5°±1.5°</td>
</tr>
</tbody>
</table>
6. Pipe Assembly

A: REMOVAL
1) Disconnect the ground cable from battery.
2) Lift-up the vehicle, and then remove the jack-up plate.
3) Remove the one pipe joint at the center of gear-box, and then connect the vinyl hose to pipe and joint. Discharge fluid by turning steering wheel fully clockwise and counterclockwise. Discharge fluid similarly from the other pipe.
4) Remove the clamp E from pipes C and D.
5) Disconnect the pipe C and D from gear box.
6) Non-turbo model
   (1) Remove the air intake duct. <Ref. to IN(H4SO)-7, REMOVAL, Air Intake Duct.>
   (2) Remove the bolt A.
   (3) Disconnect the pipe C from oil pump. Disconnect the pipe D from return hose.
CAUTION:
- Do not allow fluid from the hose end to come into contact with pulley belt.
- To prevent foreign matter from entering the hose and pipe, cover the open ends of them with a clean cloth.

7) Turbo model
(1) Remove the air cleaner.
<Ref. to IN(H4DOTC)-7, REMOVAL, Air Cleaner Case.>
(2) Remove the coolant filler tank.

B: INSTALLATION
1) Temporarily tighten the two bolts fixing pipe C and D. (bolt A)

NOTE:
Visually check that the hose between tank and pipe D is free from bending or twisting.
• Non-turbo model
Pipe Assembly

**POWER ASSISTED SYSTEM (POWER STEERING)**

- Turbo model and STi model

3) Temporarily connect the pipe C and D to gear box.

![Diagram of pipe assembly](image)

(1) Bolt A  
(2) Pipe C  
(3) Pipe D

(1) Connect the pipe D to oil tank.  
(2) Using a new gasket, connect the pipe C to oil pump.

**Tightening torque:**

- 39 N·m (4.0 kgf-m, 28.9 ft-lb)

(3) Tighten the two bolts fixing pipe C and D. (bolt A)

**Tightening torque:**

- 13 N·m (1.3 kgf-m, 9.4 ft-lb)

2) Install the coolant filler tank. (Turbo model)

**Tightening torque:**

- **T1:** 19 N·m (1.9 kgf-m, 13.7 ft-lb)  
- **T2:** 21 N·m (2.1 kgf-m, 15.2 ft-lb)

4) Temporarily install the clamp E on pipes C and D.

**NOTE:**  
Ensure the letter “8” on each clamp are diagonally opposite each other as shown in the figure.

![Diagram of clamp E](image)

(1) Clamp E  
(2) Pipe C

5) Tighten the clamp E firmly.

**Tightening torque:**

- 7.4 N·m (0.75 kgf-m, 5.4 ft-lb)
6) Tighten the joint nut.

_Tightening torque:_

- 15 N·m (1.5 kgf-m, 10.8 ft-lb)

7) Connect the pipes A and B to four pipe joints of gearbox. Connect the upper pipe B first, and lower pipe A second.

_Tightening torque:_

**Non-turbo model:**

- 13 N·m (1.3 kgf-m, 9.4 ft-lb)

**Turbo model and STi model:**

- **Housing side:**
  - 20 N·m (2.0 kgf-m, 14.5 ft-lb)
- **Cylinder side:**
  - 24 N·m (2.4 kgf-m, 17.4 ft-lb)

8) Install the jack-up plate.

9) Install the air intake duct. <Ref. to IN(H4SO)-7, INSTALLATION, Air Intake Duct.>

10) Install the air intake duct, air cleaner upper cover and air intake boot.
    <Ref. to IN(H4DOTC)-7, INSTALLATION, Air Cleaner Case.> and <Ref. to IN(H4SO)-7, INSTALLATION, Air Intake Duct.>

11) Connect the battery ground cable to battery.

12) Feed the specified fluid.

**CAUTION:**

Never start the engine before feeding the fluid; otherwise vane pump might be seized up.
13) Finally check clearance between pipes and/or hoses, as shown above.
If cruise control actuator-to-power steering hose clearance is less than 10 mm (0.39 in), move the portion (A) secured by clamp to other portion, or bend portion (B) to adjust.

(1) High pressure hose  
(2) No interference is allowed between hoses.  
(3) Clearance between crossmember and pipe: 3 — 8 mm (0.12 — 0.31 in)
C: INSPECTION
Check all disassembled parts for wear, damage or other abnormalities. Repair or replace faulty parts as required.

<table>
<thead>
<tr>
<th>Part name</th>
<th>Inspection</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pipe</td>
<td>• O-ring fitting surface for damage</td>
<td>Replace with a new one.</td>
</tr>
<tr>
<td></td>
<td>• Nut for damage</td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Pipe for damage</td>
<td></td>
</tr>
<tr>
<td>Clamp</td>
<td>• Clamps for weak clamping force</td>
<td>Replace with a new one.</td>
</tr>
<tr>
<td>Hose</td>
<td>• Flared surface for damage</td>
<td>Replace with a new one.</td>
</tr>
<tr>
<td></td>
<td>• Flare nut for damage</td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Outer surface for cracks</td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Outer surface for wear</td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Clip for damage</td>
<td></td>
</tr>
<tr>
<td></td>
<td>• End coupling or adapter for degradation</td>
<td></td>
</tr>
</tbody>
</table>

CAUTION:
Although the surface layer materials of rubber hoses have excellent weathering resistance, heat resistance and resistance for low temperature brittleness, they are likely to be damaged chemically by brake fluid, battery electrolyte, engine oil and automatic transmission fluid and their service lives are to be very shortened. It is very important to keep the hoses free from before mentioned fluids and to wipe out immediately when the hoses are adhered with the fluids.

Since the resistances for heat or low temperature brittleness are gradually declining according to time accumulation of hot or cold conditions for the hoses and their service lives are shortening accordingly, it is necessary to perform the careful inspection frequently when the vehicle is used in hot weather areas, cold weather area and a driving condition in which many steering operations are required in short time.

Particularly, continuous work of relief valve over 5 seconds causes to reduce service lives of the hoses, the oil pump, the fluid, etc. due to over heat.

<table>
<thead>
<tr>
<th>Trouble</th>
<th>Possible cause</th>
<th>Corrective action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure hose burst</td>
<td>Excessive holding time of relief status</td>
<td>Instruct the customers.</td>
</tr>
<tr>
<td></td>
<td>Malfunction of relief valve</td>
<td>Replace the oil pump.</td>
</tr>
<tr>
<td></td>
<td>Poor cold characteristic of fluid</td>
<td>Replace the fluid.</td>
</tr>
<tr>
<td>Forced out return hose</td>
<td>Poor connection</td>
<td>Correct.</td>
</tr>
<tr>
<td></td>
<td>Poor holding of clip</td>
<td>Retighten.</td>
</tr>
<tr>
<td></td>
<td>Poor cold characteristic of fluid</td>
<td>Replace the fluid.</td>
</tr>
<tr>
<td>Fluid bleeding out of hose</td>
<td>Wrong layout, tensioned</td>
<td>Replace the hose.</td>
</tr>
<tr>
<td>slightly</td>
<td>Excessive play of engine due to deterioration of</td>
<td>Replace the defective</td>
</tr>
<tr>
<td></td>
<td>engine mounting rubber</td>
<td>parts.</td>
</tr>
<tr>
<td></td>
<td>Improper stop position of pitching stopper</td>
<td>Replace the defective</td>
</tr>
<tr>
<td></td>
<td></td>
<td>parts.</td>
</tr>
<tr>
<td>Crack on hose</td>
<td>Excessive holding time of relief status</td>
<td>Replace.</td>
</tr>
<tr>
<td></td>
<td>Instruct customer.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Excessive tightening torque for return hose clip</td>
<td>Replace.</td>
</tr>
<tr>
<td></td>
<td>Power steering fluid, brake fluid, engine oil,</td>
<td>Replace.</td>
</tr>
<tr>
<td></td>
<td>electrolyte adhere on the hose surface</td>
<td>Pay attention on service work.</td>
</tr>
<tr>
<td></td>
<td>Too many times use in extremely cold weather</td>
<td>Replace.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Instruct the customers.</td>
</tr>
</tbody>
</table>
NOTE:
It is likely that although one judges fluid leakage, there is actually no leakage. This is because the fluid spilt during the last maintenance was not completely wiped off. Be sure to wipe off spilt fluid thoroughly after maintenance.
<table>
<thead>
<tr>
<th>Fluid leaking area</th>
<th>Possible cause</th>
<th>Corrective action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Leakage from connecting portions of pipes and hoses, numbered with (1) through (10) in figure</td>
<td>Insufficient tightening of flare nut, catching dirt or the like, damage to flare or flare nut or eye bolt</td>
<td>Loosen and retighten, if ineffective, replace.</td>
</tr>
<tr>
<td></td>
<td>Poor insertion of hose, poor clamping</td>
<td>Retighten or replace the clamp.</td>
</tr>
<tr>
<td></td>
<td>Damaged O-ring or gasket</td>
<td>Replace the O-ring or gasket pipe or hose with new one, if ineffective, replace gearbox also.</td>
</tr>
<tr>
<td>Leakage from hose (11), (12) and (13) in figure</td>
<td>Crack or damage in hose</td>
<td>Replace with a new one.</td>
</tr>
<tr>
<td></td>
<td>Crack or damage in hose hardware</td>
<td>Replace with a new one.</td>
</tr>
<tr>
<td>Leakage from surrounding of cast iron portion of oil pump (14) and (15) in figure</td>
<td>Damaged O-ring</td>
<td>Replace the oil pump.</td>
</tr>
<tr>
<td></td>
<td>Damaged gasket</td>
<td>Replace the oil pump.</td>
</tr>
<tr>
<td>Leakage from oil tank (16) and (17) in figure</td>
<td>Crack in oil tank</td>
<td>Replace the oil tank.</td>
</tr>
<tr>
<td>Leakage from filler neck (18)</td>
<td>Damaged cap packing</td>
<td>Replace the cap.</td>
</tr>
<tr>
<td></td>
<td>Crack in root of filler neck</td>
<td>Replace the oil tank.</td>
</tr>
<tr>
<td></td>
<td>High fluid level</td>
<td>Adjust the fluid level.</td>
</tr>
<tr>
<td>Leakage from surrounding of power cylinder of gearbox (19) in figure</td>
<td>Damaged oil seal</td>
<td>Replace the oil seal.</td>
</tr>
<tr>
<td>Leakage from control valve of gearbox (20) and (21) in figure</td>
<td>Damaged packing or oil seal</td>
<td>Replace the problem parts.</td>
</tr>
<tr>
<td></td>
<td>Damage in control valve</td>
<td>Replace the control valve.</td>
</tr>
</tbody>
</table>
7. Oil Pump

A: REMOVAL
1) Disconnect the ground cable from battery.
2) Remove the pulley belt cover.
3) Loosen the belt tension adjusting bolt and generator securing bolt, and then remove the power steering pump V-belt.
4) Disconnect the connector from power steering pump switch.
5) Disconnect the pipe C and suction hose from oil pump.

CAUTION:
- Do not allow fluid from the hose end to come into contact with pulley belt.
- To prevent foreign matter from entering the hose, cover the open ends of them with a clean cloth.
6) Remove the bolts which install the power steering pump bracket.

7) Place the oil pump bracket in a vise, remove the two bolts from front side of oil pump.

CAUTION:
Do not place the oil pump bracket directly in the vise; use soft pads and hold oil pump lightly to protect the pump.

8) Remove the bolt from the rear side of oil pump.
9) Disassemble the oil pump and bracket by inserting a flat tip screwdriver as shown in the figure.

B: INSTALLATION
1) Install the oil pump to bracket.
   (1) Place the oil pump bracket in a vise. Tighten the bushing using a 12.7 mm (1/2") type 14 mm and 21 mm box wrench until it is in contact with the oil pump mounting surface.

6) Remove the bolts which install the power steering pump bracket.
CAUTION:
Do not place the oil pump bracket directly in the vise; use soft pads and hold oil pump lightly to protect the pump.

(2) Tighten the bolts which install the oil pump to bracket.

**Tightening torque:**
15.7 (1.6 kgf-m, 11.6 ft-lb)

2) Tighten the bolts which install the power steering pump bracket.

3) Interconnect the pipe C and suction hose.

**Tightening torque:**
Eye bolt
39 N·m (4.0 kgf-m, 28.9 ft-lb)

CAUTION:
If a hose is twisted at this step, the hose may come into contact with some other parts.

4) Connect the connector to power steering pump switch.

5) Install the pulley belt to oil pump.

6) Check the pulley belt tension.

**Tightening torque:**
25 N·m (2.5 kgf-m, 18.1 ft-lb)

7) Tighten the bolt of belt tension.

8) Install the pulley belt cover.

9) Connect the battery ground cable to battery.

10) Feed the specified power steering fluid. <Ref. to PS-68, Power Steering Fluid.>

**CAUTION:**
Never start the engine before feeding the fluid; otherwise vane pump might be seized up.
C: INSPECTION

1. BASIC INSPECTION

Perform the following inspection procedures and repair or replace defective parts.

<table>
<thead>
<tr>
<th>No.</th>
<th>Parts</th>
<th>Inspection</th>
<th>Corrective action</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Oil pump (Exterior)</td>
<td>(1) Crack, damage or oil leakage</td>
<td>Replace the oil pump with a new one.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(2) Play of pulley shaft</td>
<td>Measure the radial play and axial play. If any of these exceeds the service limit, replace the oil pump with a new one.</td>
</tr>
<tr>
<td>2</td>
<td>Pulley</td>
<td>(1) Damage</td>
<td>Replace it with a new one.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(2) Bend</td>
<td>Measure the V ditch deflection. If it exceeds the service limit, replace the pulley with a new one.</td>
</tr>
<tr>
<td>3</td>
<td>Oil pump (Interior)</td>
<td>(1) Defect or burning of vane pump</td>
<td>Check the resistance to rotation of pulley. If it is past the service limit, replace the oil pump with a new one.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(2) Bend in the shaft or damage to bearing</td>
<td>Oil pump emits a noise that is markedly different in tone and loudness from a sound of a new oil pump when turning with a string put around its pulley, replace the oil pump with a new one.</td>
</tr>
<tr>
<td>4</td>
<td>O-ring</td>
<td>Crack or deterioration</td>
<td>Replace it with a new one.</td>
</tr>
<tr>
<td>5</td>
<td>Bracket</td>
<td>Crack</td>
<td>Replace it with a new one.</td>
</tr>
</tbody>
</table>

2. SERVICE LIMIT

Make a measurement as follows. If it exceeds the specified service limit, replace the parts with new ones.

**CAUTION:**
- Fix the oil pump on a vise to make a measurement. At this time, hold the oil pump with least possible force between two wood pieces.
- Do not set outside of flow control valve or pulley on a vise; otherwise outside or pulley might be deformed. Select properly sized wood pieces.

1) Play of the pulley shaft

**Condition:**
- **P:** When applying the force of 9.8 N (1.0 kgf, 2.2 lb)

**Service limit:**
- **Radial play (Direction ↔ ↔)**
  - 0.4 mm (0.016 in) or less

![Dial gauge](PS-00145)

2) Ditch deflection of pulley

**Axial play (Direction ↔ ↔)**
- 0.9 mm (0.035 in) or less

![Dial gauge](PS-00146)
**Service limit:**
1.0 mm (0.039 in) or less

**NOTE:**
Read the value for one surface of V ditch, and then the value for another off the dial.

3) Resistance to rotation of pulley

**Service limit:**
Maximum load: 9.22 N (0.94 kgf, 2.07 lb) or less

**NOTE:**
- A rather higher value may be indicated when pulley starts turning.
- Measure the load during rotation and make a judgment.

3. HYDRAULIC PRESSURE

**NOTE:**
- Be sure to complete all items aforementioned in “INSPECTION”, prior to measuring hydraulic pressure. Otherwise, pressure can not be measured correctly. <Ref. to PS-69, INSPECTION, General Diagnostic Table.>
- Do not leave the valve of pressure gauge closed or hold the steering wheel at stop end for 5 seconds or more in any case, as the oil pump may be damaged due to long keep of these conditions.
- Put a cotton cloth waste at a place where fluid drops before the pressure gauge is installed. Wipe off split fluid thoroughly after the measurement.

1) REGULAR PRESSURE MEASUREMENT

(1) Connect the ST1, ST2 and ST3.
ST1 925711000 PRESSURE GAUGE
ST2 34099AC020 ADAPTER HOSE B
ST3 34099AC010 ADAPTER HOSE A

(2) Remove the air intake duct.
(3) Disconnect the pipe C from the pump.
(4) Using the gasket (Part No. 34621AC022) and bolt (Part No. 34620AC010), install the ST2 to the pump instead of pipe C.

(5) Install the ST3 to end of pipe C removed from pump.
(6) Replenish power steering fluid up to the specified level.
(7) Open the valve, and start the engine.
(8) Measure the regular pressure.

ST1 925711000 PRESSURE GAUGE
ST2 34099AC020 ADAPTER HOSE B
ST3 34099AC010 ADAPTER HOSE A

2) Measure the relief pressure.

(1) Using the STs, measure the relief pressure.

Service limit:
981 kPa (10 kg/cm², 142 psi) or less

(9) If it is not within the specified value, replace the troubled part caused by the following symptoms; pipe or hose clogged, leaks from fluid line, and mix of foreign objects in fluid line.

2) Measure the relief pressure.

(1) Using the STs, measure the relief pressure.
(2) Close the valve.
(3) Measure the relief pressure.
**Power Assisted System (Power Steering)**

- **Oil Pump**
  - ST1 925711000 PRESSURE GAUGE
  - ST2 34099AC020 ADAPTER HOSE B
  - ST3 34099AC010 ADAPTER HOSE A

**Service limit:**

- **Non-turbo model:**
  - 6,767 — 7,453 kPa (69 — 76 kg/cm$^2$, 981 — 1,081 psi)

- **Turbo model:**
  - 7,350 — 8,036 kPa (75 — 82 kg/cm$^2$, 1,067 — 1,165 psi)

- **STi model:**
  - 8,100 — 8,800 kPa (83 — 90 kg/cm$^2$, 1,175 — 1,276 psi)

(4) If it is not within the specified value, replace the oil pump.

3) Measure the working pressure.
   - (1) Using the STs, measure the working pressure.
   - (2) Open the valve.
   - (3) Measure the working pressure of control valve by turning wheel from stop to stop.

ST1 925711000 PRESSURE GAUGE
ST2 34099AC020 ADAPTER HOSE B
ST3 34099AC010 ADAPTER HOSE A

(4) If it is within the specified value, measure the steering effort. <Ref. to PS-72, MEASUREMENT OF STEERING EFFORT, INSPECTION, General Diagnostic Table.> If it is not within specified value, replace the control valve itself or control valve and pinion as a single unit with new ones.

PS-66
8. Reservoir Tank

A: REMOVAL
1) Remove the air intake duct. <Ref. to IN(H4SO)-7, REMOVAL, Air Intake Duct.>
2) Drain fluid from the reservoir tank.
3) Disconnect the pipe D from return hose and suction hose from oil pump.

CAUTION:
• Do not allow fluid from the hose end to come into contact with pulley belt.
• To prevent foreign matter from entering the hose and pipe, cover the open ends of them with a clean cloth.

4) Remove the reservoir tank from bracket by pulling it upwards.

B: INSTALLATION
1) Install the reservoir tank to bracket.
2) Connect the pipes D to return hose and suction hose to oil pump.
3) Feed the power steering fluid to the specified level. <Ref. to PS-68, Power Steering Fluid.>

C: INSPECTION
Check the reservoir tank for cracks, breakage, or damage. If any cracks, breakage, or damage is found, replace the reservoir tank.

(1) Suction hose
(2) Pipe D
(3) Return hose
9. Power Steering Fluid

A: SPECIFICATION

<table>
<thead>
<tr>
<th>Recommended power steering fluid</th>
<th>Manufacturer</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATF DEXRON III or equivalent</td>
<td>B.P.</td>
</tr>
<tr>
<td></td>
<td>CALTEX</td>
</tr>
<tr>
<td></td>
<td>CASTROL</td>
</tr>
<tr>
<td></td>
<td>MOBIL</td>
</tr>
<tr>
<td></td>
<td>SHELL</td>
</tr>
<tr>
<td></td>
<td>TEXACO</td>
</tr>
</tbody>
</table>

B: INSPECTION

1) Check the power steering fluid for deterioration or contamination. If the fluid is highly deteriorated or contaminated, drain it and refill with new fluid.
2) Check the joints and units for oil leakage. If any oil leaks are found, repair or replace the applicable part.
3) Inspect the fluid level on flat and level surface with engine “OFF” by indicator of reservoir tank. If the level is at MIN. point or below, add fluid to keep the level in the specified range of the indicator. If at MAX. point or above, drain fluid by using a syringe or the like.
   (1) Check at power steering fluid temperature 20°C (68°F); read the fluid level on the “COLD” side.
   (2) Check at power steering fluid temperature 80°C (176°F); read the fluid level on the “HOT” side.

5) Continue to turn the steering wheel slowly from lock to lock until bubbles stop appearing on oil surface while keeping the fluid at that level.
6) If turning the steering wheel in low fluid level condition, air will be sucked in pipe. In this case, leave it about half an hour and then do the step 5) again.
7) Lift up the vehicle, start the engine and let it idle.
8) Continue to turn the steering wheel slowly from lock to lock again until bubbles stop appearing on oil surface while keeping the fluid at that level.
   It is normal that bubbles stop appearing after three times turning of steering wheel from lock to lock.
9) In case the bubbles do not stop appearing in the tank, leave it about half an hour and then do the step 4) all over again.
10) Lower the vehicle, and then idle the engine.
11) Continue to turn the steering wheel from lock to lock until bubbles stop appearing and change of the fluid level is within 3 mm (0.12 in).
12) In case the following happens, leave it about half an hour and then do step 8) to 11) again.
   (1) The fluid level changes over 3 mm (0.12 in).
   (2) Bubbles remain on the upper surface of the fluid.
   (3) Grinding noise is generated from oil pump.
13) Check the fluid leakage after turning steering wheel from lock to lock with engine running.

C: REPLACEMENT

1) Lift up the vehicle.
2) Remove the jack up plate.
3) Remove the pipe joint in center of gear box, and then install the vinyl hose to pipe and joint. Drain the fluid while turning steering wheel.
4) Set the ST on top of reservoir tank and fill it about half way with the specified fluid.
## General Diagnostic Table

### A: INSPECTION

<table>
<thead>
<tr>
<th>Trouble</th>
<th>Possible cause</th>
<th>Corrective action</th>
</tr>
</thead>
</table>
| • Heavy steering effort in all ranges  
• Heavy steering effort at stand still  
• Steering wheel surges when turning. | 1. Pulley belt  
1. Unequal length of pulley belts  
1. Adhesion of oil and grease  
1. Loose or damage of pulley belt  
1. Poor uniformity of pulley belt cross section  
1. Pulley belt touches to pulley bottom  
1. Poor revolution of pulleys (except oil pump pulley)  
1. Poor revolution of oil pump pulley | Adjust or replace. |
| 2. Tire and wheel | 1. Improper tires out of specification  
2. Improper wheels out of specification  
3. Tires not properly inflated *1 | Replace or reinflate. |
| 3. Fluid | 1. Low fluid level  
2. Aeration  
3. Dust mix  
4. Deterioration of fluid  
5. Poor warming-up of fluid *2 | Refill, bleed air, replace or instruct the customer. |
| 4. Idle speed | 1. Lower idle speed  
2. Excessive drop of idle speed at start or at turning steering wheel *3 | Adjust or instruct the customer. |
| 5. Measure hydraulic pressure. <Ref. to PS-64, INSPECTION, Oil Pump.> | | Replace the problem parts. |
| 6. Measure steering effort. <Ref. to PS-69, INSPECTION, General Diagnostic Table.> | | Adjust or replace. |
| • Vehicle leads to one side or the other.  
• Poor return of steering wheel to center  
• Steering wheel surges when turning. | 1. Fluid line  
1. Folded hose  
1. Flattened pipe | Reform or replace. |
| 2. Tire and wheel | 1. Flat tire  
2. Mix use of different tires  
3. Mix use of different wheels  
4. Abnormal wear of tire  
5. Unbalance of remained grooves  
6. Unbalance of tire pressure | Adjust, fix or replace. |
| 3. Front alignment | 1. Improper or unbalance caster  
2. Improper or unbalance toe-in  
3. Loose connection of suspension | Adjust or retighten. |
| 4. Others | 1. Damaged joint assembly  
2. Unbalanced height  
3. One-sided weight | Replace, adjust or instruct the customer. |
| 5. Measure steering effort. <Ref. to PS-69, INSPECTION, General Diagnostic Table.> | | Adjust or replace. |

*1 If tires and/or wheels are wider, the load to power steering system is the more. Accordingly, in a condition, for example before fluid warms-up, relief valve may work before maximum turning angle. In this case, steering effort may be heavy. When measured hydraulic pressure is normal, there is no abnormal thing.

*2 In cold weather, steering effort may be heavy due to increased flow resistance of cold fluid. After warming-up engine, turn steering wheel from stop to stop several times to warm-up fluid. Then if steering effort reduces normally, there is no abnormal thing.

*3 In cold weather or with insufficient warm-up of engine, steering effort may be heavy due to excessive drop of idling when turning steering wheel. In this case, it is recommended to start the vehicle with increasing engine speed than usual. Then if steering effort reduces normally, there is no abnormal thing.
1. NOISE AND VIBRATION

CAUTION:
Don’t keep the relief valve operated over 5 seconds at any time or inner parts of the oil pump may be damaged due to rapid increase of fluid temperature.

NOTE:
• Grinding noise may be heard immediately after the engine start in extremely cold condition. In this case, if the noise goes off during warm-up there is no abnormal function in the system. This is due to the fluid characteristic in extremely cold condition.
• Oil pump makes whine or growl noise slightly due to its mechanism. Even if the noise can be heard when steering wheel is turned at stand still there is no abnormal function in the system provided that the noise eliminates when the vehicle is running.
• When turning the steering wheel with service brake and/or parking brake applied, the noise is generated by creaking between disk and pads. However this does not indicate abnormal function in system.
• There may be a little vibration around the steering devices when turning steering wheel at standstill, even though the component parts have no defects.

Hydraulic systems are likely to generate this kind of vibration as well as working noise and fluid noise because of combined conditions, i.e., road surface and tire surface, engine speed and turning speed of steering wheel, fluid temperature and braking condition.

This phenomena does not indicate there is some abnormal function in the system.
The vibration can be known when steering wheel is turned repeatedly at various speeds from slow to rapid step by step with parking brake applied on concrete road and in “D” range for AT model.

<table>
<thead>
<tr>
<th>Trouble</th>
<th>Possible cause</th>
<th>Corrective action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hiss noise (continuous)</td>
<td>Relief valve emits operating sound when steering wheel is completely turned in either direction. (Don’t keep this condition over 5 seconds.)</td>
<td>Normal</td>
</tr>
<tr>
<td>While engine is running.</td>
<td>Relief valve emits operating sound when steering wheel is not turned. This means that the relief valve is faulty.</td>
<td>Defective Replace the oil pump.</td>
</tr>
<tr>
<td>Rattling noise (intermittent)</td>
<td>Interference with adjacent parts</td>
<td>Check the clearance. Correct if necessary. &lt;Ref. to PS-59, INSPECTION, Pipe Assembly.&gt;</td>
</tr>
<tr>
<td>While engine is running.</td>
<td>Loosened installation of oil pump, oil tank, pump bracket, gearbox or crossmember</td>
<td>Retighten.</td>
</tr>
<tr>
<td></td>
<td>Loosened installation of oil pump pulley or other pulley(s)</td>
<td>Retighten.</td>
</tr>
<tr>
<td></td>
<td>Loosened linkage or play of steering or suspension Looseened tightening of joint or steering column</td>
<td>Retighten or replace.</td>
</tr>
<tr>
<td></td>
<td>Sound generates from the inside of gearbox or oil pump.</td>
<td>Replace the faulty parts of gearbox or oil pump.</td>
</tr>
<tr>
<td>Knocking</td>
<td>Excessive backlash</td>
<td>Adjust and retighten.</td>
</tr>
<tr>
<td>When turning steering wheel in both direction with small angle repeatedly at engine ON or OFF.</td>
<td>Loosened lock nut for adjusting backlash</td>
<td>Retighten or replace.</td>
</tr>
<tr>
<td>Grindng noise (continuous)</td>
<td>Vane pump aeration</td>
<td>Inspect and retighten the fluid line connection. Refill fluid and vent air.</td>
</tr>
<tr>
<td>While engine is running.</td>
<td>Vane pump seizing</td>
<td>Replace the oil pump.</td>
</tr>
<tr>
<td></td>
<td>Pulley bearing seizing of oil pump</td>
<td>Replace the oil pump.</td>
</tr>
<tr>
<td></td>
<td>Folded hose, flat pipe</td>
<td>Replace.</td>
</tr>
<tr>
<td>Squeal, squeak (intermittent or continuous)</td>
<td>Maladjustment of pulley belt Damaged or charged pulley belt Unequal length of pulley belts</td>
<td>Adjust or replace. (Replace two belts as a set.)</td>
</tr>
<tr>
<td>While engine is running.</td>
<td>Run out or soilage of V-groove surface of oil pump pulley</td>
<td>Clean or replace.</td>
</tr>
<tr>
<td>Trouble</td>
<td>Possible cause</td>
<td>Corrective action</td>
</tr>
<tr>
<td>---------</td>
<td>---------------</td>
<td>------------------</td>
</tr>
<tr>
<td>Sizzling noise (continuous) While engine is running.</td>
<td>Fluid aeration</td>
<td>Fix the wrong part causing aeration. Replace the fluid and vent air.</td>
</tr>
<tr>
<td></td>
<td>Damaged pipe of gearbox</td>
<td>Replace the pipe.</td>
</tr>
<tr>
<td></td>
<td>Abnormal inside of hose or pipe Flat hose or pipe</td>
<td>Rectify or replace.</td>
</tr>
<tr>
<td></td>
<td>Abnormal inside of oil tank</td>
<td>Replace.</td>
</tr>
<tr>
<td></td>
<td>Removed oil tank cap</td>
<td>Install the cap.</td>
</tr>
<tr>
<td>Whistle (continuous) While engine is running.</td>
<td>Abnormal pipe of gearbox or abnormal inside of hose</td>
<td>Replace the faulty parts of gearbox or hose.</td>
</tr>
<tr>
<td>Whine or growl (continuous or intermittent) While engine is running with/without steering turned.</td>
<td>Loosened installation of oil pump, oil pump bracket</td>
<td>Retighten.</td>
</tr>
<tr>
<td></td>
<td>Abnormal inside of oil pump, hose</td>
<td>Replace the oil pump, hose, if the noise can be heard when running as well as stand still.</td>
</tr>
<tr>
<td></td>
<td>Torque converter growl, air conditioner compression growl</td>
<td>Remove the power steering pulley belt and confirm.</td>
</tr>
<tr>
<td>Creaking noise (intermittent) While engine is running with steering turned.</td>
<td>Abnormal inside of gearbox</td>
<td>Replace the faulty parts of gearbox.</td>
</tr>
<tr>
<td></td>
<td>Abnormal bearing for steering shaft</td>
<td>Apply grease or replace.</td>
</tr>
<tr>
<td></td>
<td>Generates when turning steering wheel with brake (service or parking) applied.</td>
<td>If the noise goes off when brake is released, it is normal.</td>
</tr>
<tr>
<td>Vibration While engine is running with/without steering turned.</td>
<td>Too low engine speed</td>
<td>Adjust and instruct customers.</td>
</tr>
<tr>
<td></td>
<td>Vane pump aeration</td>
<td>Fix the wrong part. Vent air.</td>
</tr>
<tr>
<td></td>
<td>Damaged valve in oil pump, gearbox</td>
<td>Replace the oil pump, faulty parts of gearbox.</td>
</tr>
<tr>
<td></td>
<td>Looseness of play of steering, suspension parts</td>
<td>Retighten.</td>
</tr>
</tbody>
</table>
## 2. MEASUREMENT OF STEERING EFFORT

<table>
<thead>
<tr>
<th>Step</th>
<th>Check</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>
| 1    | CHECK STEERING EFFORT.  
1) Stop the vehicle on a concrete road.  
2) Start the engine.  
3) Idle the engine.  
4) Install the spring scale on the steering wheel.  
5) Pull the spring scale at a right angle to steering wheel, and measure both right and left steering wheel effort.  
NOTE: When turning the steering more quickly than necessary from a direction to the other direction at an engine speed over 2,000 rpm, steering effort may be heavy. This is caused by flow characteristic of oil pump and is not a problem.  
| Is the steering effort less than 31.4 N (3.2 kgf, 7.1 lb)? | Go to step 2. | Adjust the backlash. |
| 2    | CHECK STEERING EFFORT.  
1) Stop the engine.  
2) Pull the spring scale at a right angle to the steering wheel, and measure both right and left steering wheel effort.  
| Is the steering effort less than 294.2 N (30 kgf, 66.2 lb)? | Go to step 3. | Perform adjustment. |
| 3    | CHECK STEERING WHEEL EFFORT.  
1) Remove the universal joint.  
2) Measure the steering wheel effort.  
| Is the maximum steering effort less than 2.26 N (0.23 kgf, 0.51 lb)? | Go to step 4. | Check, adjust and replace if necessary. |
| 4    | CHECK STEERING WHEEL EFFORT.  
Measure the steering wheel effort.  
| Is the difference of steering effort between clockwise and counterclockwise less than 20%? | Go to step 5. | Check, adjust and replace if necessary. |
| 5    | CHECK UNIVERSAL JOINT.  
Measure the swing torque of the joint (yoke of steering column side).  
| Is the swing torque less than 7.3 N (0.74 kgf, 1.64 lb)? | Go to step 6. | Replace with new one. |
| 6    | CHECK UNIVERSAL JOINT.  
Measure the swing torque of the joint (yoke of gearbox side).  
| Is the swing torque less than 3.8 N (0.39 kgf, 0.86 lb)? | Go to step 7. | Replace with new one. |
| 7    | CHECK FRONT WHEEL.  
Check the front wheel.  
| Are the front wheels for unsteady revolution or rattling and brake for dragging? | Inspect, readjust and replace if necessary. | Go to step 8. |
| 8    | CHECK TIE-ROD ENDS.  
Remove the tie-rod ends.  
| Are the tie-rod ends of suspension for unsteady revolution or rattling? | Inspect and replace if necessary. | Go to step 9. |
| 9    | CHECK BALL JOINT.  
Remove the ball joint.  
| Are the ball joints of suspension for unsteady revolution or rattling? | Inspect and replace if necessary. | Go to step 10. |
| 10   | CHECK GEARBOX.  
Measure the rotating of gearbox.  
| Is the rotating resistance of gear box less than 10.5 N (1.1 kgf, 2.4 lb)? Is the difference between clockwise and counterclockwise 20%? | Go to step 11. | Red adjust the backlash, and if ineffective, replace the faulty parts. |
| 11   | CHECK GEARBOX.  
Measure the sliding of gearbox.  
| Is the sliding resistance of gear box less than 400 N (41 kgf, 90 lb)? Is the difference between right and left 20%? | Steering effort is normal. | Readjust the backlash, and if ineffective, replace the faulty parts. |