

# SERVICE BULLETIN

#### APPLICABILITY DATE 1993 - 1999 Impreza Service Manuals 12-2-98

#### SUBJECT Service Manual Corrections

Replace the following pages into the applicable Service Manuals listed below:

YEAR	VOL#	MSA #	SECTION	PAGES	REFERENCE
1993-94	2	MSA5M9305A	5-5	21 / 22	[T5C3] / [T5D0]
1995	4	MSA5M9603A	1-1	3/4	[S108] / [S109]
1995	4	MSA5M9603A	2-7B	371 / 372	[T1BQ4]/[T10BQ5]
1997	7	MSA5M9707A	2-7	417 / 418	[T10CJ3] / [T10CJ4]
1998	10	MSA5M9805A	2-7	353 / 354	[T10CM3] / [T10CM4]
1998	10	MSA5M9805A	<b>4</b> -4	123 / 124	[T10Y4]/[T10Y5]
1999	11	MSA5M9904A	3-2	53 / 54	[W11B3]/[W11B3]
1999	13	MSA5M9906A	6-3	55 / 56	[D6E2] / D6F1]

Please perform these corrections promptly to ensure the most correct information is conveyed when the Service Manuals are used.

CAUTION VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS. Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Property trained technicians have the equipment, tools, safety instructions, and know how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.



#### 2. AIRBAG MAIN HARNESS INSPECTION

1) Go to step 2) below after performing diagnostics on airbag system as per flowchart under "1. Air Bag Control Module Inspection" previously outlined.

2) Turn ignition switch "OFF", disconnect battery ground terminal and then wait at least 20 seconds.



3) Disconnect bulk harness connector (B39) from connector (AB1) at front lower pillar, and connect connector (AB1) to test harness-A connector (2A).

4) Measure resistance between test harness-A connector (5A) terminal and test harness-B connector (5B) terminal.

#### Connector & terminal / Specified resistance: (5A) No. 1 — (5B) No. 2 / 10 Ω, or less

5) Measure resistance between terminals of connectors (5A) and (5B).

- (5A) Terminal / Specified resistance: No. 1 — Body / 10 kΩ, or more
- (5B) Terminal / Specified resistance: No. 2 — Body / 10 kΩ, or more

Test harness A-PN96299PA000





1) Turn ignition switch "OFF", and remove airbag fuse protector.



2) Remove and visually check fuse No. 8.

### D: TROUBLE CODE 12 DIAGNOSIS:

- Airbag main harness circuit is open.
- Airbag module harness circuit is open.
- Roll connector circuit is open.
- Airbag control module is faulty.



#### CAUTION:

Before performing diagnostics on airbag system, turn ignition switch "OFF", disconnect battery ground cable and then wait at least 20 seconds.



#### **1. AIRBAG MAIN HARNESS INSPECTION**

1) Remove lower cover panel < Ref. to 5-4 [W1A0]. >, and connect connector (AB8) below steering column to test harness-C connector (1C).



2) Disconnect connector (AB6) < Ref. to 5-5 [W5A0]. > from airbag control module, and connect it to test harness-B connector (8B) terminal.

3) Measure resistance between test harness-B connector (5B) and test harness-C connector (3C) terminals.

Connector & terminal / Specified resistance: (5B) No. 14 — (3C) No. 4 / 10  $\Omega$ , or less (5B) No. 1 — (3C) No. 3 / 10  $\Omega$ , or less

Test harness B-PN98299PA010 Test harness C-PN98299PA020

### 4. TRANSMISSION

Model		FWD	AW	D	
Transmission type	9		4AT*1	5MT*2	4AT*2
Clutch type			TCC DSPD TCC		TCC
Gear ratio 1st		2.785	3.545	2.785	
		2nd	1.545	2.111	1.545
		3rd	1.000	1.448	1.000
		4th	0.694	1.088	0.694
-		5th	-	0.825 (1800 cc model) 0.780 (2200 cc model)	-
		Reverse	2.272	3.416	2.272
Reduction gear	1st	Type of gear	Helical	-	Helical
(Front drive)	reduction	Gear ratio	TCC    2.785    1.545    1.000    0.694    -    2.272    sar    Helical    1.000    sar    -	-	1.000
	Final	Type of gear		Hypoid	Hypoid
	reduction	Gear ratio	3.900	3.900	4.111
Reduction gear	Transfer	Type of gear	-	Helical	_
(Rear drive)	1st reduction      Type of gear      Helical        Gear ratio      1.000      1.000        Final reduction      Type of gear      Hypold        Gear ratio      3.900      1.000        Transfer reduction      Type of gear      —        Gear ratio      3.900      1.000	1.000			
[	Final	Type of gear	-	Hypoid	Hypoid
	3rd  1.000    4th  0.694    5th     Reverse  2.272    1st reduction  Type of gear  Helical    Gear ratio  1.000    Final reduction  Type of gear  Helical    Gear ratio  3.900    Transfer reduction  Type of gear     Final reduction  Type of gear     Final reduction  Type of gear     Gear ratio      Gear ratio      Final reduction  Type of gear     Gear ratio	3.900	4.111		

4AT\*1: Electronically controlled fully-automatic, 4-forward speeds and 1-reverse

5MT\*2: 5-forward speeds with synchromesh and 1-reverse - with center differential and viscous coupling

4AT\*2: Electronically controlled fully-automatic, 4-forward speeds and 1-reverse - with hydraulically controlled transfer clutch

DSPD: Dry Single Plate Diaphragm

TCC: Torque Converter Clutch

# 5. STEERING

Туре			Rack and Pinion	
Turns, lock to lock			3.2	
Minimum turning circle	m (ft)	Curb to curb: 10.2 (33.5), Wall to wall: 11.0 (36.1)		
6. SUSPENSION				
Front		Macpherson strut type, Independent, Coil spring		
Rear Dual link strut type, Independent, Coil spring			oil spring	
7. BRAKE				
Model		Brighton	L	LX
Service brake system		Dual circuit hydraulic with vacuum suspended power unit		
Front		Ventilated disc brake		
Rear		Drum	brake	Disc brake
Parking brake		Mechanical on rear brakes		

.

Model		1800	2200
	FWD	AWD	AWD
	L	Brighton L	L LX
Size		P175/70R14 84S	P195/60R15 87H
Туре	Steel belted radial, Tubeless		al, Tubeless

# 9. CAPACITY

Model			FWD AWD		ND		
			4AT	5MT	4AT		
Fuel tank ℓ (US gal, Imp gal)			50 (13.2, 11.0)				
Engine oil Upper level		ℓ (US qt, imp qt)		4.0 (4.2, 3.5)			
	Lower level	ℓ (US qt, Imp qt)	3.0 (3.2, 2.6)				
Transmission gear oil (US qt, Imp qt)		ℓ (US qt, Imp qt)	<u> </u>	4.0 (4.2, 3.5)	_		
Automatic trans	smission fluid	ℓ (US qt, imp qt)	7.9 (8.4, 7.0)	-	7.9 (8.4, 7.0)		
AT differential g	<b>gear oil</b>	ℓ (US qt, imp qt)	1.2 (1.3, 1.1)	-	1.2 (1.3, 1.1)		
AWD rear diffe	rential gear oil	ℓ (US qt, imp qt)	- 0.8 (0.8, 0.6)				
Power steering fluid ℓ (US qt, Imp qt)		ℓ (US qt, imp qt)	0.7 (0.7, 0.6)				
Engine coolant ℓ (US qt, imp qt)		ℓ (US qt, imp qt)	1800 cc model: 6.2 (6.6, 5.5) 2200 cc model: 5.8 (6.1, 5.1)				

# 10. WEIGHT

Model			1800			
America			FWD	AWD		
			L	Brighton		
			4AT	5MT		
Curb weight (C.W.)	Front	kg (lb)	725 (1,600)	700 (1,540)		
	Rear	kg (lb)	440 (965)	480 (1,060)		
	Total	kg (Ib)	1,165 (2,565)	1,180 (2,600)		
Gross vehicle weight (G.V.W.)	Front	kg (lb)	860 (1,900)	860 (1,900)		
	Rear	kg (lb)	770 (1.700)	815 (1,800)		
	Total	kg (lb)	1,635 (3,600)	1,680 (3,700)		

Model			2200				
— America —			AWD				
				L LX			
	*	F	5MT	4AT	5MT	4AT	
Curb weight (C.W.)	Front	kg (lb)	730 (1,610)	760 (1,680)	720 (1,585)	750 (1,655)	
	Rear	kg (lb)	500 (1,105)	505 (1,110)	520 (1,145)	520 (1,150)	
	Total	kg (lb)	1,230 (2,715)	1,265 (2,790)	1,240 (2,730)	1,270 (2,805)	
Gross vehicle weight	Front	kg (lb)	885 (1,950)				
(G.V.W.)	Rear	kg (lb)	815 (1,800)				
Total kg (lb)			1,700 (3,750)				

# **ON-BOARD DIAGNOSTICS II SYSTEM**



#### CHECK HARNESS BETWEEN FUEL TANK 10BQ3 PRESSURE CONTROL SOLENOID VALVE AND ECM CONNECTOR.

1) Turn ignition switch to OFF.

2) Disconnect connectors from fuel tank pressure control solenoid valve and ECM.

3) Measure resistance of harness between fuel tank pressure control solenoid valve connector and chassis ground.



CHECK) : Connector & terminal (R46) No. 2 — Chassis ground: Is the resistance less than 10  $\Omega$ ?

(VEB) : Repair short circuit in harness between ECM and fuel tank pressure control solenoid valve connector.



(NO) : Go to next step 4).



Measure resistance of harness between ECM and fuel tank pressure control solenoid valve connector.

- (CHECK) : Connector & terminal (E29) No. 10 — (R46) No. 2: is the resistance less than 1  $\Omega$ ?
- (VES) : Go to step 10BQ4.
- (NO) : Repair harness and connector.

NOTE:

- In this case, repair the following:
- Open circuit in harness between ECM and fuel tank pressure control solenoid valve connector
- Poor contact in coupling connectors (B101, B85 and R14)



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#### **ON-BOARD DIAGNOSTICS II SYSTEM** 2-7b [T108Q5]

10. Diagnostics Chart with Trouble Code





- (CHECK) : is there poor contact in fuel tank pressure control solenoid valve connector?
- (Repair poor contact in fuel tank pressure control solenoid valve connector.

(NO) : Contact with SOA service.

NOTE:

Inspection by DTM is required, because probable cause is deterioration of multiple parts.

# **ON-BOARD DIAGNOSTICS II SYSTEM**



# 10CJ1 CHECK OUTPUT SIGNAL FROM ECM.

1) Turn ignition switch to ON.

2) Measure voltage between ECM and chassis ground.

Connector & terminal

(B84) No. 10 (+) — Chassis ground (-):

- (CHECK) : is the voltage more than 10 V?
- (YES) : Go to step 10CJ2.
- **NO** : Go to step **10CJ3**.

# 10CJ2 CHECK POOR CONTACT.





#### 10CJ3 CHECK HARNESS BETWEEN FUEL TANK PRESSURE CONTROL SOLENOID VALVE AND ECM CONNECTOR.

1) Turn ignition switch to OFF.

2) Disconnect connectors from fuel tank pressure control solenoid valve and ECM.

3) Measure resistance of harness between fuel tank pressure control solenoid valve connector and chassis ground.

#### **Connector & terminal**

(R68) No. 2 — Chassis ground:

#### 

ECM and fuel tank pressure control solenoid valve connector.





4) Measure resistance of harness between ECM and fuel tank pressure control solenoid valve connector.

Connector & terminal

(B84) No. 10 — (R68) No. 2:

(creace) : is the resistance less than 1  $\Omega$ ?

(VES) : Go to step 10CJ4.

(NO) : Repair harness and connector.

NOTE:

In this case, repair the following:

• Open circuit in harness between ECM and fuel tank pressure control solenoid valve connector

• Poor contact in coupling connectors (B99 and R15)



#### 10CM1 : CHECK OUTPUT SIGNAL FROM ECM.

1) Turn ignition switch to ON.

2) Measure voltage between ECM and chassis ground.

#### Connector & terminal

(B84) No. 10 (+) — Chassis ground (-):



(CHECK) : Is the voltage more than 10 V?

- (YEB) : Go to step 10CM2.
- (NO) : Go to step 10CM3.

### 10CM2 : CHECK POOR CONTACT.

Check poor contact in ECM connector. <Ref. to FOREWORD [T3C1].☆6>

- CHECK : Is there poor contact in ECM connector?
- (VEB) : Repair poor contact in ECM connector.
- (NO) : Contact with SOA service.

#### NOTE:

Inspection by DTM is required, because probable cause is deterioration of multiple parts.

#### 10CM3 : CHECK HARNESS BETWEEN FUEL TANK PRESSURE CON-TROL SOLENOID VALVE AND ECM CONNECTOR.

1) Turn ignition switch to OFF.

2) Disconnect connectors from fuel tank pressure control solenoid valve and ECM.

3) Measure resistance of harness between fuel tank pressure control solenoid valve connector and chassis ground.

#### Connector & terminal (R68) No. 2 — Chassis ground:



CHECK

YEB

#### : Is the resistance less than 10 $\Omega$ ?

 Repair ground short circuit in harness between ECM and fuel tank pressure control solenoid valve connector.

(NO) : Go to step 10CM4.

#### 10CM4 : CHECK HARNESS BETWEEN FUEL TANK PRESSURE CON-TROL SOLENOID VALVE AND ECM CONNECTOR.

Measure resistance of harness between ECM and fuel tank pressure control solenoid valve connector.

#### Connector & terminal (B84) No. 10 — (R68) No. 2:



- $\widehat{\mathbf{CHRCK}}$  : is the resistance less than 1  $\Omega$ ?
- : Go to step 10CM5.
- (NO) : Repair harness and connector.
- NOTE:

In this case, repair the following:

• Open circuit in harness between ECM and fuel tank pressure control solenoid valve connector

• Poor contact in coupling connectors (B98 and R57)

#### 10CM5 : CHECK FUEL TANK PRESSURE CONTROL SOLENOID VALVE.

Measure resistance between fuel tank pressure control solenoid valve terminals.

#### Terminals

No. 1 — No. 2:



- CHECK
- : is the resistance between 10 and 100  $\Omega$ ?
- Go to step 10CM6.
  - Replace fuel tank pressure control solenoid valve.

#### 10Y1 : CHECK SPECIFICATIONS OF THE ABSCM&H/U.

Check specifications of the mark to the ABSCM&H/U.



Mark	Model
C3	AWD AT
C4	AWD MT

CHECK : Is an ABSCM&H/U for AT model installed on a MT model?

- (YES) : Replace ABSCM&H/U.
- $\bigcirc$  : Go to step 10Y2.

#### 10Y2 : CHECK GROUND SHORT OF HAR-NESS.

- 1) Turn ignition switch to OFF.
- 2) Disconnect two connectors from TCM.
- 3) Disconnect connector from ABSCM&H/U.
- 4) Measure resistance between ABSCM&H/U connector and chassis ground.

# Connector & terminal



- HECK : Is the resistance more than 1 M $\Omega$ ?
  - : Go to step 10Y3.
- Repair harness between TCM and ABSCM&H/U.

# 10Y3 : CHECK TCM.

- 1) Connect all connectors to TCM.
- 2) Turn ignition switch to ON.

3) Measure voltage between TCM connector terminal and chassis ground.

### Connector & terminal (B56) No. 5 (+) — Chassis ground (-):



- CHECK : Is the voltage more than 6.5V?
  - : Go to step **10Y5**.
  - NO: : Go to step 10Y4.

# 10Y4 : CHECK AT.

- SHECK) : Is the AT functioning normally?
  - 🗟 : Replace TCM.
  - Repair AT.

#### 10Y5 : CHECK OPEN CIRCUIT OF HAR-NESS.

Measure voltage between ABSCM&H/U connector and chassis ground.

#### **Connector & terminal**

(F49) No. 3 (+) --- Chassis ground (-): (F49) No. 31 (+) --- Chassis ground (-):



#### CHECK) : Is the voltage more than 10 V?

: Go to step 10Y6.

YES

Repair harness/connector between AT control module and ABSCM&H/U.

#### 10Y6 : CHECK POOR CONTACT IN CON-NECTORS.

- CHINCK : Is there poor contact in connectors between AT control module and ABSCM&H/U? <Ref. to FOREWORD [T3C1].☆6>
- (Yes) : Repair connector.
- **NO** : Go to step **10Y7**.

#### 10Y7 : CHECK ABSCM&H/U.

- 1) Connect all connectors.
- 2) Erase the memory.
- 3) Perform inspection mode.
- 4) Read out the trouble code.
- Greace : Is the same trouble code as in the current diagnosis still being output?
- TES : Replace ABSCM&H/U.
- (NO) : Go to step 10Y8.

### 10Y8 : CHECK ANY OTHER TROUBLE CODES APPEARANCE.

- CHECK : Are other trouble codes being output?
- Proceed with the diagnosis corresponding to the trouble code.
- (NO) : A temporary poor contact.

13) Take out the high clutch and reverse clutch assembly.

### CAUTION:

#### Be careful not to lose thrust needle bearing.



14) Take out the high clutch hub and the thrust bearing.



15) Take out the front sun gear and the thrust bearing.



16) Remove snap ring and thrust needle bearing.



17) Take out retaining plate, drive plate and driven plate of 2-4 brake.



18) Pull out leaf spring.

#### **CAUTION:**

Be careful not to bend leaf spring during removal.



19) Take out the thrust needle bearing, planetary gear assembly and the low clutch assembly.



20) Remove snap ring.



21) Take out 2-4 brake spring retainer.



22) Take out 2-4 brake piston and piston retainer. **CAUTION:** 

When removing the brake piston 2-4 and piston retainer, be careful not to rub or bump them against the transmission case.



23) Separate 2-4 brake piston and piston retainer.



24) Pull out leaf spring.

#### CAUTION:

Be careful not to bend leaf spring during removal.



25) Remove snap ring.



26) Take out retaining plate, drive plate, driven plate and dish plate.



# 2. LOCATION



H6M0566A

# F: INSTRUMENT PANEL WIRING HARNESS

# 1. LIST OF ITEMS

	Con	nector			Connecting to
No.	Pole	Color	Area	No	Name
i1	24	Blue	B-2	B36	- Bull-boad wining barrage
i2	16	*	B-2	B37	Buiknead wining namess
i10	10	*	B-2	·	
i11	16	*	<b>B</b> -2		Combination meter
i12	18	*	B-2	· .	
i18	8	*	B-3		Rear defogger switch
i22	8	*	B-3		Hazard switch
★: Non-color	red				